

The Soy Products  
*Handbook*  
A Buyer's Guide to Soy Products



Our soybean checkoff.  
*Effective. Efficient. Farmer-Driven.*

[www.unitedsoybean.org](http://www.unitedsoybean.org)





## ■ **The Soy Products Handbook**

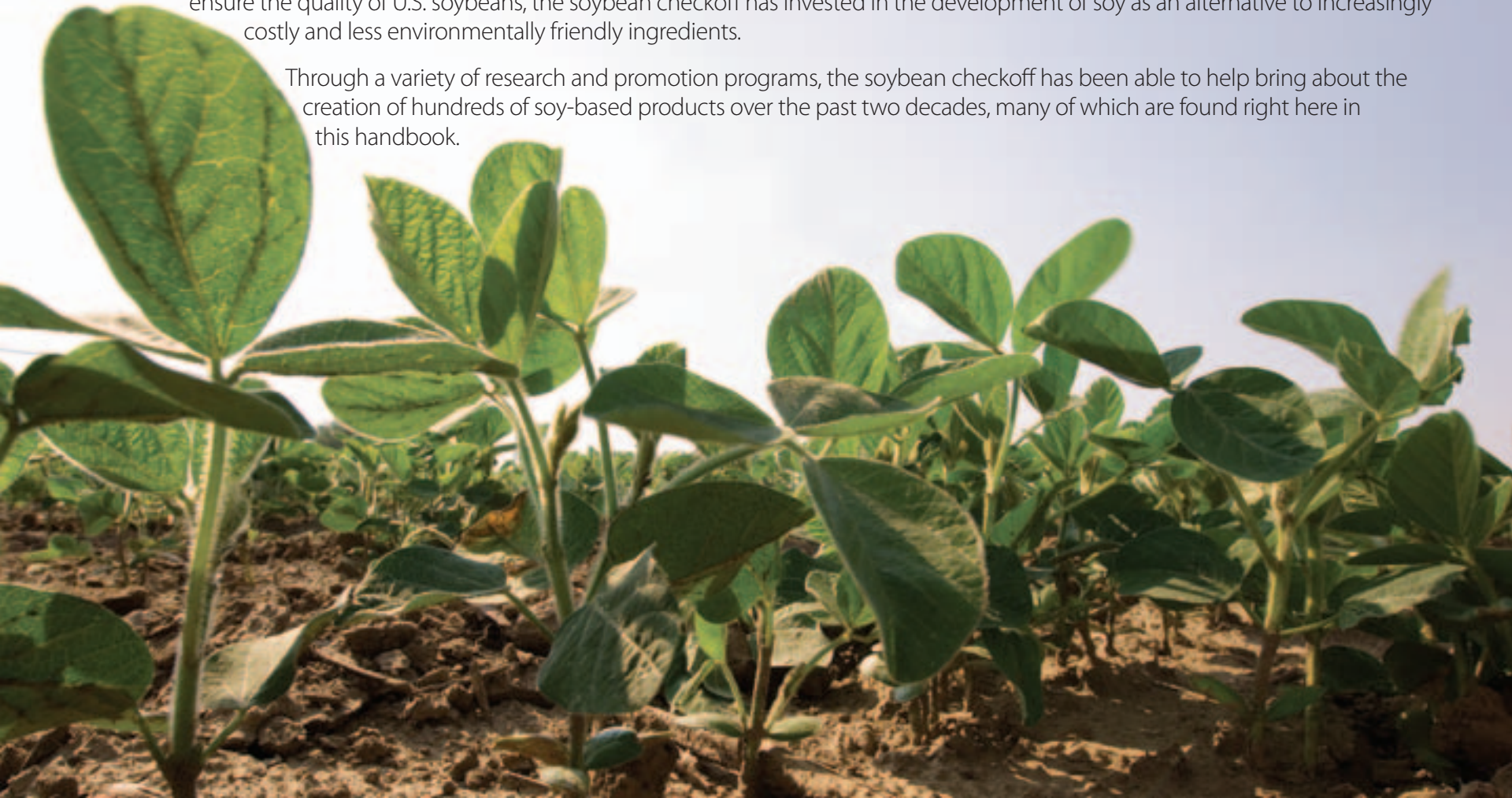
*The Soy Products Handbook* is your guide to finding and buying the latest soy-based products. From candles to diesel fuel, soy's many benefits have made it a go-to alternative for toxic, petroleum-based chemicals in a variety of products you use every day. Take a look inside to see how you can incorporate soy into your everyday life.

Throughout these pages, you'll find listings of the products and companies that are growing forward with U.S. soy. This guide lists manufacturers and their contact information above their products. While some products may be available for purchase at your local hardware or retail store, the company websites represent a good first stop if you'd like to purchase soy-based products. A company's website can direct you to ordering and shipping instructions as well as information on any retailers that carry the products.

## ■ **The Soybean Checkoff's Role**

The soybean checkoff is a national organization funded and operated by U.S. soybean farmers. As part of its mission to promote and ensure the quality of U.S. soybeans, the soybean checkoff has invested in the development of soy as an alternative to increasingly costly and less environmentally friendly ingredients.

Through a variety of research and promotion programs, the soybean checkoff has been able to help bring about the creation of hundreds of soy-based products over the past two decades, many of which are found right here in this handbook.



## ■ The Growing Benefits of Soy

Though soy has been used in products such as paints and lubricants for nearly a century, it wasn't until a couple of decades ago that the true potential for soy as an alternative to petroleum-based chemicals was realized. Below you'll find just a few of the many benefits that have helped U.S. soy grow into the ingredient of choice for a wide variety of products today.

**Better Performance** – From delivering increased lubricity in diesel fuel to creating nontoxic cleaners tough enough to handle your oven's worst messes, soy has the strength and the flexibility to help a number of products outperform their petroleum-based alternatives.

**Environmental Benefits** – As a fully renewable and biodegradable resource, soy offers a natural alternative to petrochemicals that not only creates greener products but is also greener to produce.

**A U.S.-Grown Alternative** – By replacing the ingredient of foreign-produced petroleum with a crop grown in fields all across America, U.S. soy is able to deliver sustainable products that benefit both our rural economies and our nation's energy security.

This guide is provided for informational purposes only. The soybean checkoff does not endorse any of the products shown or the companies that produce them. The soybean checkoff does not make any representations regarding product safety or performance or the accuracy of any of the information in this guide. The listed products contain soy in some form, though they may also contain petrochemical-based or natural gas-based ingredients as well. All information in the guide has been provided by soy product manufacturers and has not been verified.



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OUT IN THE FIELD

## **AGRICULTURAL ASSISTING AGENTS**

### **Environmental Lubricants Manufacturing**

311 B Avenue

Grundy Center, IA 50638

P: 319-824-5203

mark.chiattello@elmusa.com • www.elmusa.com

**COTTON PICKER SPINDLE GREASE** – A premium-quality, readily biodegradable, biotech-based grease formulated with domestically grown natural seed oil, specialized thickeners and extreme pressure additives.

### **Helena Chemical Co.**

225 Schilling Blvd.

Collierville, TN 38017

P: 901-761-0050

proprietaryproducts@helenachemical.com

www.helenachemical.com

**AERO DYNE-AMIC** – A proprietary formulation of organosilicone-based surfactants, oils, emulsifiers and buffering agents specifically designed for use with insecticides and fungicides. Applied aerially or in low-volume ground applications.

**BARRAGE HF** – An enhanced 2,4-D LV ester broad-leaf herbicide that offers fast performance, low volatility and easy application. It contains esterified soybean oil as a formulation enhancement.

**DYNE-AMIC** – Dyne-Amic is a proprietary blend of highly refined methylated seed oils in combination with organosilicone-based surfactants. This provides spreading and coverage comparable to nonionic surfactants with the physical properties of a crop oil concentrate.

**DYNE-A-PAK** – Multicomponent adjuvant providing methylated seed oil and nitrogen fertilizer solution.

**JOINT VENTURE** – A proprietary blend of nonionic surfactants and esterified fatty acids. Designed for use with insecticides, fungicides and miticides.

### **METHYLATED SPRAY OIL CONCENTRATE** –

A specialized blend of methylated oils and nonionic surfactants for use with a broad range of herbicides where an oil concentrate is recommended.

**SOY-DEX** – Vegetable oils formulated from a proprietary blend of soybean oils and nonionic surfactants designed to maximize the performance of pesticides by increasing deposition and coverage of pesticide sprays.

**SOY-DEX 93/7** – Designed to maximize performance of pesticides. Contains 93 percent oil and 7 percent emulsifiers.

**SOY-DEX PLUS** – A blend of soybean oils and surfactants designed to maximize the performance of pesticides by increasing deposition and coverage of pesticide sprays. Soy-Dex Plus contains buffering and conditioning agents to modify the pH of spray mixes.

**TRANSCEND** – A microemulsifying, buffered oil/silicone adjuvant for low-volume ground application. It improves pesticide application and efficiency by modifying the deposition wetting, spreading, penetration and stability characteristics of the spray mix.

**VEGETABLE OIL CONCENTRATE** – A proprietary blend of refined vegetable oils and nonionic surfactants designed to maximize the performance of pesticides by increasing deposition and coverage of pesticide sprays.

**WILDCARD** – WildCard is a broadleaf herbicide that is an alternative to 2,4-D in cereal crops. It is a patented, low-volatile ester formulation that is active at low use rates and features activity in cool temperatures, as well as tank-mix partners. Features improved deposition and absorption and excellent compatibility with fertilizers and pesticides. It contains esterified soybean oil.

## **NOTES**



IN THE SHOP

## **AUTOMOTIVE - GAS AND DIESEL**

### **International Lubricants, Inc.**

7930 Occidental Ave. S.

Seattle, WA 98108

P: 206-762-5343

wayne@lubegard.com • www.lubegard.com

**LUBEGARD 2-CYCLE OIL LXE** – Premium oil designed as a high-temperature lubricant to reduce friction, heat and wear. It minimizes carbon deposits and contains a no-ash formula that reduces spark plug fouling. Designed for low emissions.

**LUBEGARD ATF-DEXRON/MERCON III** – Reduces transmission wear, extends fluid and transmission life. Reduces operating temperature, allowing transmissions to perform more efficiently.

**LUBEGARD BIO/TECH ENGINE PROTECTANT** – Contains patented liquid wax esters additives that help improve the protection of the oil film against wear start after start, as well as reduce friction and wear when the engine is running. Lowering friction within the engine restores lost energy in the form of improved gas mileage and higher performance.

**LUBEGARD FREE-EZE RUSTED CYLINDER TREATMENT** – A blend of readily biodegradable synthetic oil and LXE esters for applications in gas or diesel engines.

**LUBEGARD POWER-STEERING FLUID PROTECTANT** – Enhances power-steering fluids by providing additional anti-wear, anti-corrosion and anti-friction compounds.

**LUBEGARD VALVE AND ASSEMBLY LUBRICANT** – Provides lubrication for the assembly of transmissions, engines, gear boxes, pumps and any other general automotive or lubrication use. This product contains liquid wax esters that lubricate and protect the equipment by attaching to metal surfaces, giving lubrication of valves and governors, thus enhancing valve performance.

**SYNERGOL FLA** – Diesel additive. Reduce wear in fuel injection systems using low-sulfur-diesel fuels without increasing emissions, degrading fuel properties or sludging engine oils. Reduce friction in small diesel engines for easier starts and idling.

### **Iosso Products**

1485 Lively Blvd.

Elk Grove, IL 60007

P: 888-747-4332

iossoproducts@iosso.com • www.iosso.com

**IOSSO METAL POLISH** – Removes oxidation, tarnish, surface rust, water spots and stains, calcined deposits, tars and oils and grease, and even removes graffiti from many surfaces without scratching or dulling. Use on all metals, fiberglass, Plexiglas, hard plastics and painted surfaces. Made from natural plant extracts, it is biodegradable, low-VOC and low-flammability and contains no petroleum distillates.

**IOSSO SAFE-T-SOLVE** – This tough, fast-acting cleaner is water-based, petroleum-free and biodegradable and has a high flash point and low VOC. Removes heavy grease and oil, adhesives, glue, inks and marker. Safe-T-Solve penetrates and lifts preservatives, accumulated cutting fluids, petroleum residues, road tar, graffiti, chewing gum and more.

### **Orison Marketing**

P.O. Box 5198

Abilene, TX 79608

P: 325-692-1135

info@orisonllc.com • www.orisonmarketing.com

**SOYTRUK FIFTH WHEEL GREASE** – Soy-based grease developed specifically for truck fifth wheels. Thickeners and bioadditives effectively inhibit rust and adhere to metal surfaces to reduce wear.

### **Renewable Energy Group**

416 S. Bell Ave.; P.O. Box 888

Ames, IA 50010

P: 888-734-8686

www.regfuel.com

**SOYPOWER DIESEL FUEL ADDITIVE** – Lubricity additive for premium diesel fuel.

### **Renewable Lubricants, Inc.**

P.O. Box 474

Hartville, OH 44632-0474

P: 330-877-9982

info@renewablelube.com • www.renewablelube.com

**BIO-80W90 GEAR OIL G-4** – Bio-80W90 Gear Oil is designed to meet the GL-4 requirements of spiral bevel transmission and moderate service hypoid gears. This formula has combined stabilized HOBBS technology with synthetic base stocks and mild EP/anti-wear additives.

### **BIO-BOOSTER SOY-BASED CETANE**

**IMPROVER** – Bio-Booster is a soy-based cetane improver that is completely soluble in fuels and increases diesel fuel ignitability, which is beneficial in many critical conditions.

**BIODIESEL CLEAN/CLEAR B-100** – Biodiesel Clean/Clear B-100 is a superior, soy-based biodiesel fuel manufactured through a proprietary esterification process and filtered to provide a cleaner/clearer B-100.

**BIODIESEL SYSTEM** – The Biodiesel System includes RLI's Bio-Power fuel conditioners, summer or winter, formulated into stabilized Biodiesel Clean/Clear B-100 at the proper percentages.

**BIO-E.P. GEAR OIL (ISO 46, 68, 100, 150, 220, 320, 460)** – Bio-E.P. Gear Oils are designed to meet and exceed the U.S. Steel 224, AGMA 250.04, DIN 51517, Part 3, David Brown DB S1.53.101, and Cincinnati Milacron E.P. performance requirements. Bio-E.P. Gear Oils are recommended for lubricating spur, helical, bevel and worm gear configurations that are subject to heavy loading or shock loading and are designed for heavy-duty applications.

**BIO-GRAPHITE E.P. GREASE NLGI #1** – Bio-Graphite E.P. Grease is a biobased extreme-pressure grease specially formulated for sliding surfaces and applications where extreme pressure exceeds the fluid film.

**BIO-HIGH-TEMPERATURE 180 E.P. GREASE NLGI #2 (MULTIPURPOSE LITHIUM COMPLEX)** – A state-of-the-art product characterized by its super-high-viscosity-index base oil and lithium-complex thickener.

**BIO-HIGH TEMPERATURE E.P. GREASE NLGI #2 (MULTIPURPOSE)** – A state-of-the-art product characterized by exceptional mechanical and oxidation stability.

**BIO-PENETRATING LUBRICANT (BPL)** – A specially formulated, ultimately biodegradable penetrant that can be used as a light lubricant.

**BIO-PENETRATING LUBRICANT (BPL) + MOLY** – A specially formulated, biobased penetrating lubricant that provides a protective molybdenum disulfide film to sliding surfaces, but is more resistant to dust and dirt than the BPL products with tackifier.

**BIO-PENETRATING LUBRICANT (BPL) + MOLY + TACK** – BPL plus Moly and Tackifier has performance advantages in applications such as high-speed roller chains, cables and moving parts.

**BIO-PENETRATING LUBRICANT (BPL) + TACK** – The addition of a food-grade tackifier provides adhesiveness to the performance of BPL. The tackifier added to BPL helps hold the lubricant to the surface of moving parts and improves anti-wear.

**BIO-PLUS INJECTOR CLEANER GAS CONDITIONER** – Bio-Plus Injector Cleaner is a multifunctional synthetic biobased gas additive that is formulated to provide excellent intake valve cleanliness and ensure clean, efficient combustion in fuel-injected and carburetor-equipped engines.

**BIO-POWER SUMMER DIESEL CONDITIONER** – Bio-Power is a soy-based diesel fuel conditioner formulated to improve fuel economy and power, and overcome the known problems associated with today's fuel.

**BIO-POWER WINTER DIESEL CONDITIONER** – Bio-Power is a soy-based diesel fuel conditioner formulated to improve fuel economy and power, and overcome the known problems associated with today's fuel.

**BIO-TC-W 2-CYCLE ENGINE OIL** – Bio-TC-W 2-Cycle Engine Oil is a readily biodegradable formula with proven technology that has passed the National Marine Manufacturers Association (NMMA) certification test TC-W (BIA) and TC-WII for 2-cycle engine oil.

**BIO-TC-W3 2-CYCLE ENGINE OIL** – Bio-TC-W3 2-Cycle Engine Oil is a readily biodegradable formula that passes the National Marine Manufacturers Association (NMMA) certification test for 2-cycle engine oil and the requirements for high-performance air-cooled engines.

**BIO-VALVE LUBE GAS CONDITIONER (FOR OFF-HIGHWAY USE)** – Bio-Valve Lube chemistry is approved for use by the EPA for off-road equipment and marine engine manufacturers. Helps reduce valve seat, ring and upper cylinder wear in engines that operate at high RPMs or under heavy loads.

**SUPER-HIGH-PERFORMANCE 2-CYCLE ENGINE OIL (RACING)** – Super-High-Performance 2-Cycle Engine Oil, specially formulated for high-performance applications, is a readily biodegradable formula with proven technology that has passed the National Marine Manufacturers Association certification test TC-W (BIA) and TC-WII for 2-cycle engine oil.

**SUPER-HIGH-PERFORMANCE GEAR OILS (RACING) (SAE: 75W, 80W, 80W90, 80W140)** – Provide extremely high film strength and increased gear life with an energy-conserving formula. These Super-High-Performance Gear Oils are designed to exceed GL-5 EP.

**SUPER-HIGH-PERFORMANCE MOTOR OILS (RACING) (SAE: 0W20, 5W30, 10W40, 15W50, 20W60, 20W70)** – These high-performance racing oils have exceeded the performance of conventional petroleum-based products and have shown performance equal to and better than synthetic formulas.

#### **Schaeffer Manufacturing Company**

102 Barton St.  
St. Louis, MO 63104  
P: 800-325-9962  
phamilton@schaefferoil.com  
www.schaefferoil.com

**PREMIUM SOYSHIELD** – A concentrated, multi-functional premium diesel fuel additive that is specially formulated for use in all types of diesel fuel, especially low-sulfur and ultra-low-sulfur diesel fuels. Once added to the diesel fuel at the recommended treatment ration, Premium SoyShield will upgrade the #2 diesel to premium B2 biodiesel fuel. It contains a unique blend of soybean-oil-derived methyl soyate and a highly concentrated, multi-functional additive package.

**SOYSHIELD** – A soy-based premium diesel additive that upgrades #2 diesel to premium. It boosts fuel economy, cleans injectors, increases lubricity, extends engine life and reduces emissions. SoyShield is the environmentally friendly way to boost diesel engine performance and support clean air.

**SOYSHIELD WINTER** – A soy-based premium diesel additive that upgrades #2 diesel to premium and contains a cold flow improver. The lubricating value of soy improves lubricity, boosts fuel efficiency and extends engine life.

**SOY ULTRA** – Gasoline additive that has a frictional modifier and injector cleanliness package.

## **SoyClean**

123 North Orchard  
Brooklyn, IA 52211  
P: 888-606-9559  
kurt@soyclean.biz • www.soyclean.biz

**5TH WHEEL LUBE PASTE** – A superior biobased and biodegradable lube paste for sliding surfaces. This product is specially formulated to provide an economical, high-performance lubricant for applications such as fifth-wheel tractor-trailer surfaces or marine push plates. It is a proprietary blend of renewable resources, heavy-duty solid lubricants and special additives. 5th Wheel Lube Paste also provides anti-rust, anti-salt and anti-corrosion properties to withstand the harsh operating environments.

**EP PLUS GREASE** – Recommended for most fleet and industrial applications, suitable as fifth-wheel grease, ideal for heavy load applications, engineered for off-highway equipment and extreme pressure applications, and recommended for environmentally sensitive areas near waterways.

**FIFTH-WHEEL GREASE** – Recommended for use in semi-truck fifth wheels and perfect for trailer hitches and other mechanical joints. Surpasses the lubricity of most conventional oils. This biodegradable grease has exceptional performance while protecting the environment.

**HEAVY-DUTY TRUCK GREASE** – Designed for bearings, chassis and fifth-wheel lubrication. Ideal for heavy load applications, off-highway equipment and extreme pressure applications, and recommended for environmentally sensitive areas near waterways. Formulated with OptiBase oils, lithium-based thickener and extreme-pressure additives for maximum performance.

**SOYPOWER DIESEL FUEL ADDITIVE** – A natural soy-based lubricity additive for diesel fuel. Enhances performance and life expectancy of all diesel engines. Meets or exceeds engine manufacturers' requirements for lubricity. Can improve cetane rating.

## **Soy Technologies, LLC**

1050 Elizabeth Drive  
Nicholasville, KY 40356  
P: 859-881-1200  
rfrees@soytek.com • www.soytek.com

**SOYFAST CONCENTRATE, CARPET AND UPHOLSTERY CLEANER** – All-purpose cleaner. DfE-recognized, biobased, VOC-compliant, nonflammable. SoyFast is an ideal degreaser and cleans carbon, oil, lipstick, dirt and grime from most washable surfaces. Use as carpet and upholstery prespray in automotive interiors.

**SOYGREEN SG-1000 ENGINE DEGREASER** – Emulsifiable cleaner and degreaser. DfE-recognized, biobased, VOC-compliant, nonflammable. Safe and effective for removing automotive grease and oils. Use on engines, concrete floors, any surface not harmed by solvents. May be diluted with water.

**SOYGREEN SG-5000 HD, RUBBER TIRE MARK, ADHESIVE, TAR, PAINT AND OIL REMOVER** – Heavy-duty emulsifiable cleaner and degreaser. DfE-recognized, biobased, VOC-compliant, nonflammable. Safe and effective for removing rubber tire marks, adhesives, paint, tar, grease and oil from any surface not harmed by solvents. Works great in parts washers and spray applications. May be diluted with water.

**SOYGREEN SG-6000, CLINGING GEL, DEGREASER FOR VERTICAL SURFACES** – Clinging gel heavy-duty cleaner and degreaser. DfE-recognized, biobased, VOC-compliant and nonflammable. Safe and effective for removing rubber tire marks, adhesives, paint, tar, grease and oil from any surface not harmed by solvents.

## **Terresolve Technologies**

35585-G Curtis Blvd.  
Eastlake, OH 44095  
P: 800-661-3558  
memiller@terresolve.com • www.terresolve.com

**ENVIROLOGIC 440** – Soy-based biodegradable, air-cooled, 2-cycle engine oil. Exceeds the

performance of petroleum fluids and meets ISO GD, JASO FC requirements.

## **Urethane Soy Systems Co.**

100 Caspian Ave., Box 500  
Volga, SD 57071  
P: 605-627-6105  
www.soyol.com

**BIO-TUFF COATING** – Bio-Tuff soy-based, spray-on coating is formulated to coat surfaces with an abrasion-resistant elastomer lining. It is blended with Soyol polyols and formulated to deliver material strength, flexibility, tear- and abrasion-resistance. Bio-Tuff can be sprayed on metal, wood, concrete, cement, mortar and stone, fiberglass/most plastics and paper/cardboard stock. Bio-Tuff gels in five seconds and is tack-free in 10 seconds.

## **AUTOMOTIVE - BIODIESEL**

### **National Biodiesel Board**

605 Clark Ave.  
Jefferson City, MO 65110  
P: 800-841-5849  
info@biodiesel.org • www.biodiesel.org

**BIODIESEL** – Buying biodiesel has never been easier. The National Biodiesel Board (NBB), the national trade association representing the biodiesel industry, maintains a database of all biodiesel retailers nationwide. According to NBB, there are more than 1,300 places to fill your tank with biodiesel, as of June 2010. To find a location near you, visit [www.biodiesel.org](http://www.biodiesel.org).

## **BAR CHAIN OILS**

### **Environmental Lubricants Manufacturing**

311 B Ave.  
Grundy Center, IA 50638  
P: 319-824-5203  
mark.chiattello@elmusa.com • www.elmusa.com

**CHAIN BAR LUBRICANT** – A high-quality biodegradable bar and chain saw lubricant formulated with the best optimized biotechnology using U.S.-grown natural seed oil that surpasses the lubricity of most conventional oils.

### **Gemtek Products, LLC**

3808 N. 28th Ave.  
Phoenix, AZ 85017  
P: 602-265-8586  
info@gemtek.com • www.biobased.com

**SL-BAR, CHAIN, & GP OIL** – Contains a unique blend of botanical thickeners and wear reducers in a seed-oil base, and is ideal for all chain saws and forest cutting machines in both summer and winter use.

### **International Lubricants, Inc.**

7930 Occidental Ave. S.  
Seattle, WA 98108  
P: 206-762-5343  
wayne@lubegard.com • www.lubegard.com

**LUBEGARD LUBE CHAIN LUBRICANT** – Proven performance in use throughout the winter. Meets all chain saw manufacturer and environmental specifications.

### **Renewable Energy Group**

416 S. Bell Ave.; P.O. Box 888  
Ames, IA 50010  
P: 888-734-8686  
www.regfuel.com

**SOYLINK CHAIN-BAR LUBRICANT** – Meets the lubricating demands of bar, chain, blade and saw-guide applications.

### **Renewable Lubricants, Inc.**

P.O. Box 474  
Hartville, OH 44632-0474  
P: 330-877-9982  
info@renewablelube.com  
www.renewablelube.com

**BIO-BAR & CHAIN (BBC) OIL** – BBC Oil combines U.S. agricultural vegetable oils with patented additive technology to provide a high-performance, biodegradable lubricant.

**BIO-BAR & CHAIN (BBC) OIL (10W30, 15W50)** – BBC Oil is a fully formulated, ultimately

biodegradable, vegetable-oil-based chain and bar oil. BBC Oil combines U.S. agricultural vegetable oils with patented additive technology to provide a high-performance, biodegradable lubricant.

**BIO-PENETRATING LUBRICANT (BPL)** – A specially formulated, ultimately biodegradable penetrant that can be used as a light lubricant.

**BIO-TC-W 2-CYCLE ENGINE OIL** – Bio-TC-W 2-Cycle Engine Oil is a readily biodegradable formula with proven technology that has passed the National Marine Manufacturers Association Certification Test TC-W (BIA) and TC-WII for 2-Cycle Engine Oil.

**BIO-TC-W3 2-CYCLE ENGINE OIL** – Bio-TC-W3 2-Cycle Engine Oil is a readily biodegradable formula that passes the National Marine Manufacturers Association Certification Test for 2-Cycle Engine Oil and the requirements for high-performance air-cooled engines.

### **SoyClean**

123 North Orchard  
Brooklyn, IA 52211  
P: 888-606-9559  
kurt@soyclean.biz • www.soyclean.biz

**BAR AND CHAIN OIL** – A high-quality, biodegradable bar and chain saw lubricant recommended for use in all types of chain saws and both conveyor and lubricating drive chains. It replaces and mixes freely with petroleum-based bar and chain oils and is suitable for both automatic and manual applications.

### **Terresolve Technologies**

35585-G Curtis Blvd.  
Eastlake, OH 44095  
P: 800-661-3558  
memiller@terresolve.com • www.terresolve.com

**ENVIROLOGIC 268** – EnviroLogic 268 bar, chain and sprocket oil is a readily biodegradable and nontoxic ISO 46-grade chain oil for use in heavy-duty chain drives.

**ENVIROLOGIC 268B** – Recommended for Stihl equipment. A readily biodegradable bar, chain and sprocket oil. EnviroLogic 268B has excellent anti-wear characteristics and exceeds the requirements of petroleum-based bar and chain oils.

### **HYDRAULIC FLUIDS**

#### **CHS Lubricants**

5500 Cenex Dr.  
Inver Grove Heights, MN 55076  
P: 651-355-8437  
lubricants@chsinc.com • www.cenex.com

**CENEX BIOMAX THF** – Soy-oil-blend tractor hydraulic fluid and hydrostatic transmission fluid.

#### **Environmental Lubricants Manufacturing**

311 B Avenue  
Grundy Center, IA 50638  
P: 319-824-5203  
mark.chiattello@elmusa.com • www.elmusa.com

#### **SOYFLUID UNIVERSAL TRACTOR HYDRAULIC TRANSMISSION FLUID**

– SoyFluid Universal Tractor Hydraulic Transmission Fluid is formulated with biobased, domestically grown, natural vegetable oils. This product surpasses the performance and lubricity of most conventional oils.

### **Gemtek Products, LLC**

3808 N. 28th Ave.  
Phoenix, AZ 85017  
P: 602-265-8586  
info@gemtek.com • www.biobased.com

**SL HYDRAULIC FLUID** – Composed of unique blends of vegetable oils plus performance additives for hydraulic systems calling for ISO-grade fluids.

### **Renewable Energy Group**

416 S. Bell Ave.; P.O. Box 888  
Ames, IA 50010  
P: 888-734-8686  
www.refuel.com

### **BIO SOY HYDRAULIC OIL (ISO 32, 46, 68) –**

Designed to meet or exceed the performance requirements for high-pressure hydraulic systems. Combines anti-wear properties with oxidation stability for prolonged oil effectiveness and protection of hydraulic components. Can help reduce liability for oil cleanup from spills and leaks.

### **Renewable Lubricants, Inc.**

P.O. Box 474  
Hartsville, OH 44632-0474  
P: 330-877-9982  
info@renewablelube.com • www.renewablelube.com

### **BHHO BIODEGRADABLE HYDRAULIC HOIST OIL (ISO 32) –**

BHHO is an ultimately biodegradable, vegetable-based formula that replaces mineral-oil-based hydraulic fluids for hydraulic hoist applications.

### **BIO-AIR COMPRESSOR FLUID (AC-30) –**

Bio-AC-30 Fluid is an ultimately biodegradable, esterified, vegetable-based formula that replaces hydrocarbon oil-based compressor fluids.

### **BIO-AW/AL HYDRAULIC PRESS OILS –**

Bio-AW/AL Hydraulic Press Oils are ultimately biodegradable vegetable-based formulas that replace mineral-oil-based hydraulic fluids in demanding press hydraulic systems.

### **BIO-HVO HYDRAULIC FLUID (ISO 46) –**

Bio-HVO-46 Hydraulic Fluid is an ultimately biodegradable vegetable-based formula that replaces mineral-oil-based hydraulic fluid. BIO-HVO-46 Hydraulic is formulated to perform in hydraulic systems that require anti-wear, anti-rust and anti-oxidation properties.

### **BIO-HVO2 HYDRAULIC FLUID (ISO 46) –**

Bio-HVO2-46 Hydraulic Fluid is an ultimately biodegradable vegetable-based formula that replaces mineral-oil-based hydraulic fluid and other competitive vegetable-based formulas. BIO-HVO2-46 Hydraulic Fluid is formulated to perform in hydraulic systems that require anti-wear, anti-rust and anti-oxidation properties.

### **BIO-HYDRAULIC FLUIDS –**

Formulated to perform in hydraulic systems that require anti-wear, anti-rust and anti-oxidation properties. Designed to meet ISO-grade viscosity requirements.

### **BIO-HYDROSTATIC FLUID (LOW-VISCOSITY)**

**UNIVERSAL TRACTOR FLUID** – Bio-Hydrostatic Fluid is a universal tractor fluid that incorporates stabilized additive technology with biodegradable, vegetable-based stocks.

### **BIO-MIL-PRF-32073 HYDRAULIC FLUID (ISO 15, 22, 32, 46, 68) –**

Bio-MIL-PRF-32073 Hydraulic Fluids are ultimately biodegradable vegetable-based formulas that were designed specifically to replace mineral-oil-based hydraulic fluids for environmentally sensitive areas.

### **BIO-TRANS-HYDRAULIC (UNIVERSAL TRACTOR FLUID) –**

Bio-Trans-Hydraulic is a universal tractor fluid that incorporates stabilized additive technology with ultimately biodegradable vegetable-based stocks.

### **BIO-ULTIMAX 1000 AND 2000 HYDRAULIC FLUIDS (ISO 32, 46, 68) –**

Bio-Hydraulic Fluids are ultimately biodegradable vegetable-based formulas that replace mineral-oil-based hydraulic fluids.

### **BIO-ULTIMAX 1000 HYDRAULIC FLUID (SAE 10W40) –**

A specially formulated, ultimately biodegradable product designed for hydraulic-driven systems that require a heavier SAE 40 viscosity for summer and 10W viscosity for cold-temperature pumpability protection during winter.

### **BIO-ULTIMAX 1500 DIELECTRIC HYDRAULIC FLUIDS AW (ISO 32, 46, 68) –**

A specially formulated, ultimately biodegradable product designed specifically for use in hydraulic equipment operating over a wide range of temperatures and where an oil with high dielectric (>35 KV) insulating property is required.

### **SoyClean**

123 North Orchard  
Brooklyn, IA 52211  
P: 888-606-9559  
kurt@soyclean.biz • www.soyclean.biz

### **BIO SOY HYDRAULIC OIL (ISO 32, 46, 68) –**

Designed to meet or exceed the performance requirements for high-pressure hydraulic systems. Combines anti-wear properties with oxidation stability for prolonged oil effectiveness and protection of hydraulic components. Can help reduce liability for oil cleanup from spills and leaks.

### **UNIVERSAL TRACTOR HYDRAULIC OIL –**

A readily biodegradable tractor hydraulic transmission fluid formulated with biotech-based, U.S.-grown, natural vegetable oils. This product surpasses the performance and lubricity of most conventional oils. Designed for equipment using a shared hydraulic fluid reservoir operating clutches, brakes and lift systems.

### **Terresolve Technologies**

35585-G Curtis Blvd.  
Eastlake, OH 44095  
P: 800-661-3558  
memiller@terresolve.com • www.terresolve.com

### **ENVIROLOGIC 132 (ISO 32) –**

A readily biodegradable, high-performance hydraulic fluid for general-purpose hydraulic systems with excellent high- and low-temperature performance and excellent anti-wear characteristics.

**ENVIROLOGIC 146** – EnviroLogic 146 Hydraulic Fluid is a readily biodegradable and non-hazardous ISO 46-grade hydraulic oil for use in general-purpose systems.

**ENVIROLOGIC 168** – EnviroLogic 168 Hydraulic Fluid is a readily biodegradable, non-hazardous ISO 68/SAE 5W40 multiviscosity-grade hydraulic oil for use in general-purpose hydraulic systems.

**ENVIROLOGIC 700** – Biodegradable universal tractor fluid appropriate for use in single-pump applications. Suitable for hydraulic systems, power take off, transmissions and wet brakes.

**ENVIROLOGIC 700 UNIVERSAL TRACTOR FLUID** – EnviroLogic 700 Universal Tractor Fluid is a readily biodegradable and nontoxic ISO 46/SAE 5W30 (J-20-C) multiviscosity-grade tractor oil for use in heavy-duty brake, transmission and hydraulic systems.

**ENVIROLOGIC 3032** – Biobased high-performance ISO 32-viscosity-grade hydraulic fluid intended for severe service, extreme high-temperature, low-temperature and high-pressure applications.

**ENVIROLOGIC 3046** – Biobased high-performance ISO 46-viscosity-grade hydraulic fluid intended for severe service, extreme high-temperature, low-temperature and high-pressure applications.

**ENVIROLOGIC 3068** – Biobased high-performance ISO 68-viscosity-grade hydraulic fluid intended for severe service, extreme high-temperature, low-temperature and high-pressure applications.

**ENVIROLOGIC BIOFLUSH** – Helps to flush and remove petroleum oil from hydraulic systems, allowing for more complete biodegradability on changeover.

## LUBRICANTS

### **BioBlend Renewable Resources, LLC**

2439 Reeves Road  
Joliet, IL 60436  
P: 630-227-1800  
bill.smith@bioblend.com • www.bioblend.com

**BIOBLEND PO** – BioBlend PO is a penetrating oil and general purpose lubricant that is formulated from readily biodegradable renewable resource base stocks and additives. BioBlend PO has superior wetting ability and a high affinity for metal surfaces. It offers excellent penetrating and loosening of frozen, rusted or stuck components. The “green” solvents used are excellent for dissolving dirt and grease, and removing debris, while leaving a light lubricating film that helps control corrosion.

### **Camie-Campbell**

9225 Watson Industrial Park  
St. Louis, MO 63126  
P: 800-325-9572  
tomoftomssecretformula@camie.com  
tomssecretformula.com/index.htm

**B-404 ALL-PURPOSE LUBRICANT** – Tom’s Secret Formula Earth-Friendly B-404 is formulated with U.S.-grown, renewable natural vegetable oils, including soybean oil, and selected additives. Made without chlorine or regulated toxins. Clings to surfaces and does not evaporate, providing lubrication longer than conventional petroleum-based lubricants.

**GARAGE DOOR LUBRICANT** – Tom’s Secret Formula Earth-Friendly Garage Door Lubricant is a high-performance garage door lubricant for commercial or residential use. This product is designed for use in many applications, including lubricating rollers, hinges, springs, bearings, cables, locks and roller chains; loosening rusted and frozen bolts and nuts; and preventing rust.

**TRUCKERS’ LUBRICANT** – Tom’s Secret Formula Earth-Friendly Truckers’ Lubricant is a high-performance mechanical lubricant. This specialized

formula clings to surfaces, reducing waste and cleanup. This product is designed for use in many applications, including tandem slides and rollers; rails; lock pins; hinge pins for swing doors; tracks and rollers for roll-up doors; and cargo load locks.

### **CHS Lubricants**

5500 Cenex Dr.  
Inver Grove Heights, MN 55076  
P: 651-355-8437  
lubricants@chsinc.com • www.cenex.com

**CENEX BIOMAX BPL** – Biobased and readily biodegradable penetrating lubricant.

### **Cortec Corporation**

4119 White Bear Pkwy.  
St. Paul, MN 55110  
P: 800-4-CORTEC  
info@cortecvci.com • www.cortecvci.com

**ECOLINE ALL-PURPOSE LUBRICANT** – Readily biodegradable lubricant designed for industrial, shop and home use. Safe for use on all metals and most plastics. For use in indoor and outdoor applications.

### **Desilube Technology, Inc.**

904 Breezewood Ln.  
Lansdale, PA 19446  
P: 610-792-9460  
yayen@snip.net

**DESIGREEN PENETRANT** – Effective as a penetrant, lubricant, corrosion-inhibitor and anti-seizure compound.

### **Environmental Lubricants Manufacturing**

311 B Avenue  
Grundy Center, IA 50638  
P: 319-824-5203  
mark.chiattello@elmusa.com • www.elmusa.com

**COOLWAY 46 SLIDEWAY LUBRICANT** – CoolWay 46 Slideway Lubricant is a premium, readily biodegradable ISO 46 slideway lubricant formulated for lubricating machine tool ways, slides and

guides. Formulated with domestically grown vegetable seed oils and select friction-reducing additives to provide lubricity and extreme pressure properties.

**COOLWAY 68 SLIDEWAY LUBRICANT** – CoolWay 68 Slideway Lubricant is a premium, readily biodegradable ISO 68 slideway lubricant formulated for lubricating machine tool ways, slides and guides. Formulated with domestically grown vegetable seed oils and select friction-reducing additives to provide lubricity and extreme pressure properties.

**COOLWAY 220 SLIDEWAY LUBRICANT** – CoolWay 220 Slideway Lubricant is a premium, readily biodegradable ISO 220 slideway lubricant formulated for lubricating machine tool ways, slides and guides. Formulated with domestically grown vegetable seed oils and select friction-reducing additives to provide lubricity and extreme pressure properties.

**MULTIPURPOSE GEAR LUBRICANT** – Gear lubricant formulated with the domestically grown, natural seed oil that surpasses the lubricity of most conventional oils. It protects against wear, has a high flash point for safety and is readily biodegradable.

**SOYFLUID HYDRAULIC INDUSTRIAL** – Readily biodegradable hydraulic oil formulated with domestically grown natural seed oils that surpass the lubricity of most conventional oils. Protects against wear and has a high flash point for safety.

**SOYGREASE SEMI-TRUCK FIFTH WHEEL** – Formulated with domestically grown, natural seed oil that surpasses the lubricity of most conventional oils. This readily biodegradable grease has exceptional performance while protecting the environment.

**SOYTRAK ARCTIC BLEND GREASE** – Readily biodegradable grease formulated from domestically grown vegetable oils and a specially selected lithium-based thickener. It is suitable for very cold temperatures.

**SOYTRAK MULTI-SEASON GREASE** – Readily biodegradable grease formulated from domestically grown vegetable oils and a specially selected lithium-based thickener. It is suitable for all seasons.

**SOYTRAK SUMMER GREASE** – Readily biodegradable grease formulated from domestically grown vegetable oils and a specially selected lithium-based thickener. It is suitable for the summer season.

**SOYTRAK WINTER GREASE** – Readily biodegradable grease formulated from domestically grown vegetable oils and a specially selected lithium-based thickener. It is suitable for winter temperatures.

**IMET Corp.**  
23205 Mercantile Rd.  
Cleveland, OH 44122  
P: 216-233-5486  
mgencer@imet.net • www.imet.net

**SOY-BASED PENETRANTS AND LUBRICANTS** – Penetrants and lubricants for use in factories or in the shop, around the home and in vehicles.

**Interchem Environmental, Inc.**  
8690 Woodland Terrace  
Shawnee Mission, KS 66220  
P: 913-422-0051  
aecl@kc.rr.com

**SOYCLEAN PENETRANT AND LUBRICANT** – A general lubricant for use around the home, garage, shop, farm, factory or office. SoyClean Penetrant and Lubricant aggressively penetrates and loosens rusted or frozen parts and provides a light coating for continued lubrication.

**International Lubricants, Inc.**  
7930 Occidental Ave. S.  
Seattle, WA 98108  
P: 206-762-5343  
wayne@lubegard.com • www.lubegard.com

**LUBEGARD ATF-HIGHLY FRICTION MODIFIED** – Specially formulated for high-friction transmissions. Reduces transmission wear and extends fluid and transmission life. Reduces operating temperature, allowing transmissions to perform more efficiently.

**LUBEGARD ATF PROTECTANT** – Protects transmission by reducing wear and extends fluid and transmission life. Reduces operating temperature, allowing transmissions to perform more efficiently.

**LUBEGARD LUBE 'N' LOOSEN** – The safe, non-toxic, nonflammable way to cut rust and lubricate everything around the house or shop.

**Nutek, LLC**  
33 River Street  
Chagrin Falls, OH 44022  
P: 888-688-3548  
karen@betagroup.us • www.nutekformulations.com

**BOLT OFF PENETRATING SOY LUBRICANT** – Bolt Off helps to reduce the friction that makes nuts, bolts and other similar things hard to move. This is done by penetrating rust and other corrosion in a fast-acting way, leaving a light film that aids movement between the surfaces. In addition, the formulation is designed to stay on the surfaces it is applied to, providing a long-lasting effect. Bolt Off can be used on garage doors, lawn equipment and automotive parts.

**LUBFIX MULTIPURPOSE SOY LUBRICANT** – LubFix fixes those annoying squeaks and creaks. Can be used to silence creaky hinges, unstuck sticky sliding glass doors and remove stickers.

**SHIELD IT – DRY LUBRICANT** – Shield It shields surfaces from friction even under tough climate conditions. Use it to protect bike chains and car parts from sandy or dusty conditions. Can also be used on high-friction areas where a long-lasting, low-residue solution is required.

**SIMPLY SOY MULTIPURPOSE BIODEGRADABLE LUBRICANT** – Simply Soy, made entirely of U.S. soy, is designed for in-home applications that demand 100 percent biodegradability. Silences squeaks and creaks and is completely safe for use around food, water, children and pets.

#### **Renewable Energy Group**

416 S. Bell Ave.; P.O. Box 888  
Ames, IA 50010  
P: 888-734-8686  
www.regfuel.com

**SOYPOWER PENETRANT AND LUBRICANT** – A multipurpose lubricant for use in home and shop.

**SOYTRUK** - Fifth-wheel grease.

#### **Renewable Lubricants, Inc.**

P.O. Box 474  
Hartville, OH 44632-0474  
P: 330-877-9982  
info@renewablelube.com  
www.renewablelube.com

**BIO-AIR COMPRESSOR FLUID (AC-30)** – Bio-AC-30 Fluid is an ultimately biodegradable esterified, vegetable-based formula that replaces hydrocarbon oil-based compressor fluids.

**BIO-AIR TOOL LUBRICANT (ISO 22, 32)** – A specially formulated, ultimately biodegradable air tool lubricant designed to replace petroleum-based air tool oils.

#### **SoyClean**

123 North Orchard  
Brooklyn, IA 52211  
P: 888-606-9559  
kurt@soyclean.biz • www.soyclean.biz

**EP PLUS GREASE** – Recommended for most fleet and industrial applications, suitable as fifth-wheel grease, ideal for heavy load applications, engineered for off-highway equipment and extreme pressure applications, and recommended for environmentally sensitive areas near waterways.

**HEAVY-DUTY TRUCK GREASE** – Designed for bearings, chassis and fifth-wheel lubrication. Ideal for heavy load applications, off-highway equipment, extreme pressure applications, and recommended for environmentally sensitive areas near waterways. Formulated with OptiBase Oils, lithium-based thickener and extreme pressure additives for maximum performance.

**SOYCLEAN PENETRANT LUBRICANT** – Natural soy-based, nontoxic, multipurpose lubricant that provides superior lubrication and dynamic penetration of rust. For use on frozen nuts and bolts, power tools, gears, valves, chains, sprockets and cables. Will not evaporate. Can be used as a cutting oil. No harmful fumes or vapors.

#### **SoySafe Products, Inc.**

20 N. Lincoln St.  
Batavia, IL 60510  
P: 866-359-9401  
mjohnson@soysafe.com • www.soysafe.com

**PENETRANT LUBRICANT** – Penetrant Lubricant is a multipurpose lubricant that provides lubrication and dynamic penetration of rust. Use on frozen nuts, bolts, power tools, gears, valves, chains, sprockets and cables. Product will not evaporate.

#### **Terresolve Technologies**

35585-G Curtis Blvd.  
Eastlake, OH 44095  
P: 800-661-3558  
memiller@terresolve.com • www.terresolve.com

**ENVIROLOGIC 31** – Environmentally safe and nontoxic, multipurpose lubricant for use in the office, home or on the farm.

**ENVIROLOGIC 200** – ISO 68 biobased gear oil with high AW/EP properties, excellent corrosion and rust protection and outstanding system cleanliness characteristics.

**ENVIROLOGIC 210** – ISO 100 biobased gear oil with high AW/EP properties, excellent corrosion and rust protection and outstanding system cleanliness characteristics.

**ENVIROLOGIC 215** – ISO 150 biobased gear oil with high AW/EP properties, excellent corrosion and rust protection and outstanding system cleanliness characteristics.

**ENVIROLOGIC 220** – ISO 220 biobased gear oil with high AW/EP properties, excellent corrosion and rust protection and outstanding system cleanliness characteristics.

**ENVIROLOGIC 802** – Multipurpose grease for use in home, shop or on the farm.

#### **Zep Manufacturing**

4401 Northside Pkwy., Ste. 700  
Atlanta, GA 30327  
P: 404-352-1680  
www.zep.com

**Z-WORKS SOY PENETRATING LUBRICANT** – Uses a renewable soy solvent to provide lasting lubrication while protecting against rust and corrosion. Excellent water-displacing properties.





AROUND THE HOUSE

## **BUILDING PRODUCTS**

### **BioBased Systems, LLC**

1315 N. 13th Street  
Rogers, AR 72756  
P: 479-636-8585  
info@biobased.net • www.biobased.net

**BIOBASED INSULATION** – BioBased Insulation is a soy-based polyurethane spray foam insulation. Because BioBased Insulation spray contains no micro fibers, has a high R value, perfectly air seals and is made from an annually renewable resource, BioBased Insulation allows you to create a structure that is healthy, comfortable, energy-efficient, durable and environmentally responsible.

### **Bio Preserve**

652 W. 6th Street  
Erie, PA 16507  
P: 814-454-0328  
www.biopreserve.com

**SOYGUARD FOR WOOD TREATMENTS** – Soy-based stain used in the pressure-treated lumber industry and consumer coatings. The product is nontoxic and safe to handle and use.

### **Columbia Forest Products**

7820 Thorndike Road  
Greensboro, NC 27409  
P: 800-637-1609  
www.specifycolumbia.com

### **PUREBOND DECORATIVE HARDWOOD**

**PLYWOOD** – A line of decorative hardwood veneer panel products assembled using a soy-based technology that mimics nature and replaces the traditional urea formaldehyde glue systems. These engineered panels fit the ANSI HP-1-2004 standard for decorative hardwood plywood. LEED-compliant, CARB-exempt and also available as FSC-certified.

### **Eco Safety Products, LLC**

1524 E. Victory St., Ste. 3  
Phoenix, AZ 85040  
P: 602-305-9397  
sales@ecosafetyproducts.com  
www.ecosafetyproducts.com

**ACRI-SOY PENETRATING SEALER** – A soy-based penetrating sealer that delivers superior penetrating protection against moisture, staining, concrete dusting and efflorescence. It is available in a satin or low-gloss sheen. Acri-Soy may be used on concrete, masonry and wood products.

**DURA-SOY ONE MULTIPURPOSE PAINT** – A truly revolutionary paint technology that is changing all the rules. Dura-Soy One is a one-step, one-coat, one-paint coating system that is formulated for both indoor and outdoor applications. The smooth flow consistency acts like the highest-quality solvent systems of the past, yet is nonhazardous and virtually odorless. The one-coat technology has outstanding bonding and hiding capability that generally will only require a single coat while competitive paints require a primer and two coats or more. The hard-wearing, weather-resistant finish may be cleaned easily with soap and water. Over 940 standard colors with color matching to most major manufacturers is available.

### **ECO PROCOTE ARCHITECTURAL SOY**

**CONCRETE STAIN** – A nontoxic, soy-based, semi-transparent penetrating concrete stain that is virtually odorless and creates beautiful natural color variations unique to each surface, similar to acid stains. Installs in a fraction of the time with unlimited design flexibility.

### **ECO PROCOTE SOY CONCRETE & WOOD**

**SEALER** – A nontoxic, soy-based penetrating clear concrete and wood sealer that is virtually odorless and provides protection against moisture, efflorescence, dusting, marring and stains. Installation is fast, easy and safe with unsurpassed coverage capability. Available in satin or gloss sheen.

**ECO PROCOTE SOY WOOD STAIN** – A solvent-free natural penetrating wood stain made from soybean oil that preserves wood surfaces and creates a beautiful, rich natural look. Achieves enhanced wood protection and colorization. Used for decks, log homes, fences, furniture, cabinetry and more.

**ECO PROCOTE SURFACE PREP** – A soy-based concrete and wood surface prep used to remove oil, grease, sap and adhesives prior to installing coatings or stains.

### **ECO PROCOTE WOOD BARN & FENCE PAINT**

– ECO ProCote soy-based barn and fence paint deeply penetrates into wood surfaces to protect and preserve.

### **POLY-SOY PROTECTIVE CLEAR FINISH**

**TOPCOAT** – A revolutionary soy-based finish coat technology that effectively replaces polyurethane and lacquer products, Poly-Soy is available in a satin or gloss finish that provides a beautiful durable and abrasion-, water- and chemical-resistant protective topcoat. It is a self-leveling, virtually odorless product that may be rolled, brushed or spray applied enabling a faster and easier installation process. Poly-Soy may be used on concrete, masonry, wood, vinyl and metal in either indoor or outdoor applications.

### **TIMBERSOY NATURAL WOOD STAIN**

– A soy-based penetrating semi-transparent natural wood stain that exceeds solvent-based competitive products in performance and safety. The natural soy dispersion technology drives the stain and natural pigments into the growth rings, which visually revitalizes and protects the wood substrate. TimberSoy may be used on decks, log homes, fences, wood floors, furniture, cabinets and more. Available in 12 standard colors or may be custom formulated.

## **Green Products, LLC**

221 E. Rocbaar Dr.  
Romeoville, IL 60446  
P: 877-474-7481  
info@greenproducts.net  
www.greenproducts.net

### **AMAZING BIOBASED SOLVENT AND STRIPPER**

– A biobased solvent designed to remove mastic, adhesive, paint and more from masonry, wood, metal and a host of other surfaces.

**ENVIROGRIP** – Web-backed, synthetic adhesive tape used for flashing and repair details. Permanently bonds to virtually any roof surface, including rubber, Hypalon, PVC, metal, torch-down single-ply, modified and hot tar.

### **ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) NATURAL MASONRY JACKET**

Environmental Liquid Membrane System Natural Masonry Jacket is a soy-based liquid membrane designed for waterproofing and restoration of numerous masonry applications such as natural stone, brick, concrete, tile, terra cotta, limestone, split face block and more. It is 100 percent ultra-violet-stable, resistant to acids and oils and does not lose mil thickness as it ages. ELMS Natural Masonry Jacket is available in an optically clear version (Clear Coat), and custom color matching is also available. ELMS has earned Energy Star approval and carries a UL Class "A" fire rating.

### **ENVIRONMENTAL LIQUID MEMBRANE SYSTEM (ELMS) NATURAL METAL JACKET**

Environmental Liquid Membrane System Natural Metal Jacket is a soy-based liquid membrane designed for water-proofing, rustproofing and protecting numerous structural metal applications such as bridges, railings, pylons, seaside structures or anywhere a long-term solution against the elements is needed. Perfect for applications in harsh climates and environments. It is 100 percent ultraviolet-stable, resistant to acids and oils and does not lose mil thickness as it ages. Custom color matching is available. ELMS has earned Energy Star approval and carries a UL Class "A" fire rating.

## **Hercules - Pulp and Paper Division**

500 Hercules Rd.  
Wilmington, DE 19808  
P: 302-992-7184

### **AMAZING BIOBASED SOLVENT AND STRIPPER**

– A biobased solvent designed to remove mastic, adhesive, paint and more from masonry, wood, metal and host of other surfaces.

### **IMET Corp.**

23205 Mercantile Rd.  
Cleveland, OH 44122  
P: 216-233-5486  
mgencer@imet.net • www.imet.net

**SOYSEAL** – Concrete sealer, deck sealer and waterproofer.

### **New Century Coatings**

4320 East San Remo Ave.  
Higley, AZ 85236  
P: 602-625-8925  
www.newcenturycoatings.com

**AGRISTAIN** – AgriStain is an innovative product designed to colorize and seal concrete. Using natural byproducts of corn, sunflowers or soy-beans coupled with water-based acrylic technology, AgriStain can effectively seal concrete.

### **QC Construction Products**

232 S. Schnoor Ave.  
Madera, CA 93637  
P: 800-453-8213  
qc@qcconprod.com  
www.qcconstructionproducts.com

**QC ECOSOY SYSTEM** – An innovative biobased decorative concrete system made from environmentally friendly, rapidly renewable resource materials. Using soy technology, QC ECOSOY offers a low-cost, non-hazardous alternative for stains and sealers without compromising the beautiful look and high-quality finish of your decorative concrete project. Create the unique look of variegated acid stains with

QC ECOSOY STAIN, a true penetrating stain free of acid and with an ultra-low VOC. Complete the decorative stain look with a glossy or satin finish using QC ECOSOY SEAL, a water-based, low-VOC acrylic sealer that will ensure the long-lasting protection and color enhancement of your final project. QC ECOSOY is green-building LEED compliant and available in 15 standard colors.

### **Renewable Lubricants, Inc.**

P.O. Box 474  
Hartville, OH 44632-0474  
P: 330-877-9982  
info@renewablelube.com  
www.renewablelube.com

**BIO-CLEANER/DEGREASER (PLUS CORROSION PROTECTION) (SOY-BASED)** – A specially formulated, ultimately biodegradable soy cleaner/degreaser that can be used to replace petroleum solvents for cleaning parts and equipment. This safe, nonflammable product has been formulated with antioxidants and corrosion inhibitors for improved stability.

**BIO-GENERAL-PURPOSE CLEANER/DEGREASER (WATER EMULSIFIABLE) (SOY-BASED)** – An excellent biobased, ultimately biodegradable product that can be used to replace petroleum solvents for cleaning parts and equipment. May be used as a straight solution or may be diluted with water before use.

**BIO-PARTS CLEANER/DEGREASER (SOY-BASED)** – A specially formulated, ultimately biodegradable soy cleaner/degreaser that can be used to replace petroleum solvents for cleaning parts and equipment. This safe, nonflammable product has been formulated with antioxidants for improved stability.

## **Rust-Oleum**

11 Hawthorn Parkway  
Vernon Hills, IL 60061  
P: 800-323-3584  
www.rustoleum.com

## **VARATHANE PROFESSIONAL CLEAR FINISH –**

A water-based soy polyurethane interior wood coating for furniture, doors, cabinets and wood trim. It enhances the beauty of wood while providing excellent strength and stain resistance. Easy leveling and fast-drying coating.

## **SoyClean**

123 North Orchard  
Brooklyn, IA 52211  
P: 888-606-9559  
kurt@soyclean.biz • www.soyclean.biz

## **SOYGUARD PREMIUM WATER REPELLANT AND WOOD SEALER –**

SoyGuard Premium Water Repellant and Wood Sealer is a deep-penetrating soy-based finish developed to provide superior protection for exterior wood against water, swelling, warping and weathering. Patented clean air formulas contain methyl soyate, a natural solvent derived from soybean oil that deeply penetrates the wood surface and encapsulates wood cells with a protective coating of recycled polystyrene.

## **SOYGUARD PREMIUM WOOD SEALER AND STAIN –**

Kid-safe, pet-safe. SoyGuard Premium Stain and Sealer is recommended for all new, old and pressure-treated exterior wood surfaces, including outdoor decks, siding, furniture, fences, sashes, doors, docks and millwork. Just one coat protects against swelling, warping, cracking and checking for up to two years and is safe for use around children and pets. Colors available: honey, cedar, redwood, walnut. One gallon covers up to 250 square feet.

## **SOYSEAL CONCRETE SEALER AND WATERPROOFER –**

SoySeal Concrete is designed to seal and waterproof concrete and other masonry products. Excellent sealing performance, 24-month seal, ASTM C-672. Nontoxic and environmentally

friendly. Spreads and doesn't bead water (minimizes UV magnification and damage).

## **SOYSEAL WOOD SEALER AND WATERPROOFER –**

A natural soy-based sealer for all wood, decks and docks. Twenty-four-month seal ASTM C-672. Spreads water. Contains virtually no VOCs, nontoxic, nonflammable and readily biodegradable.

## **SoySafe Products, Inc.**

20 N. Lincoln St.  
Batavia, IL 60510  
P: 866-359-9401  
mjohnson@soysafe.com • www.soysafe.com

**WOOD SEALER AND WATERPROOFER –** A natural soy-based sealer for wood decks, docks, playground equipment, benches, tables and outdoor furniture. It spreads evenly, does not bead, contains no VOCs and is nonflammable.

## **SoySolv**

6154 N. CR 33  
Tiffin, OH 44883  
P: 800-231-4274  
steve@soysolv.com • www.soysolv.com

**SOYSEAL –** Concrete sealer, deck sealer and waterproofer.

## **TKO Waterproof Coatings**

427 East Judd St.  
Woodstock, IL 60098  
P: 800-827-2056  
info@tkocoatings.com  
www.tkocoatings.com/index2.html

**ROOF-KOTE –** Roof coating with Energy Star approval rating provides a watertight seal that acts as a moisture and vapor barrier. Roof-Kote is effective with just one application. It withstands attacks from UV, mold, mildew and temperature extremes.

**TUFF-KOTE –** A patching compound with high strength and excellent adhesion to almost any

surface. It is waterproof and withstands temperatures from below zero to above 200 degrees Fahrenheit. It also withstands UV light, ozone and acid rain.

## **Urethane Soy Systems Co.**

100 Caspian Ave., Box 500  
Volga, SD 57071  
P: 605-627-6105  
www.soyol.com

**SOYTHERM 50 –** SoyTherm 50 spray-foam insulation is innovative, environmentally friendly and made with Soyol, USSC's patented, soy-based polyol technology. It is an open-celled, water-blown, rigid polyurethane insulating foam that contains no ozone-depleting chemicals, VOCs, formaldehyde or asbestos. It expands upon application to fill all voids and cracks, and can save significantly on heating and cooling costs. At a density of one-half pound per cubic foot, this is an excellent rigid foam insulation product for commercial and residential use.

**SOYTHERM 100 –** SoyTherm 100 spray-foam insulation is innovative, environmentally friendly and made with Soyol, USSC's patented, soy-based polyol technology. It is an open-celled, water-blown, rigid polyurethane insulating foam that contains no ozone-depleting chemicals, VOCs, formaldehyde or asbestos. It expands upon application to fill all voids and cracks, and can save significantly on heating and cooling costs. At a density of one pound per cubic foot, this is an excellent rigid foam insulation product for commercial and residential use.

## **CANDLES AND WAXES**

### **Autumn Moon**

P: 810-210-1540  
christina@autumn-moon.com  
www.autumn-moon.com

**SOY CANDLES –** Soybean wax candles, votives and pillars available in a variety of scents and sizes.

### **Bitter Creek Candle Supply, Inc.**

42212 County Hwy. E  
Ashland, WI 54806  
P: 877-635-8929  
info@candlesupply.com • www.candlesupply.com

**EZ SOY** – Easy to use natural soy wax flakes make container candles. Clean burning, easy to clean up, nontoxic, biodegradable and environmentally safe.

### **Candle Creations, Inc.**

10880 Ocean Highway  
20b Hammock Shops  
Pawley Island, SC 29585  
P: 866-237-2108  
soycandlecreations@gmail.com  
www.soycandlecreationsinc.com

**SOY CANDLES** – Soybean wax candles available in a variety of scents and sizes.

### **Candlemart**

P.O. Box 3647  
Fayetteville, AR 72701  
P: 877-352-6353  
www.candlemart.com

**SOY CANDLES** – A product line of soy candles in all scents and sizes.

### **Gelluminations**

215 Market St.  
Lake Park, IA 51347  
P: 712-832-3185  
gelglow@ncn.net  
www.creativeilluminations.com

**SOY CANDLEMAKING KITS** – Beginner soy kit includes two pounds of CB135 soy wax, six wicks, six sticky tabs, three ounces of fragrance, one ounce of liquid dye, three warning labels and instructions.

**SOY CANDLES** – Americana soy buckets and soy jelly jars are available in a variety of fragrances.

**SPECIALTY SOY CANDLES** – Specialty Soy Candles offer pure fragrance with no soot or smoke. Each one is hand-poured to ensure quality. They come in designs such as jelly jars, cookie jars and lanterns.

### **Generation Soy**

3272 470th Ave.  
Emmetsburg, IA 50536  
P: 712-298-0490  
still1@ncn.net • www.generationsoy.com

**SCENTED SOY CANDLES** – Hand-poured in Emmetsburg, Iowa, in the heart of the soybean belt, Generation Soy offers 100 percent soy candles in more than 85 fragrances and a variety of containers and sizes. We can also pour two- and three-layer candles upon request.

### **Hanna's Candle Co./HCC Brands**

2700 S. Armstrong Ave.  
Fayetteville, AR 72701  
P: 800-327-9826  
sales@hannascandles.com  
www.hannascandles.com

**LOVE NOTES SCENTED SOY CANDLE COLLECTION** – A seasonal collection perfect for Valentine's Day gift giving with delicious edible and floral fragrances.

**SOY CANDLES** – Contract manufacturing and private-label soy candles.

**SPRING BLOSSOM SCENTED SOY CANDLE COLLECTION** – Great candle collection that would make a great gift for Mother's Day. The fragrances are reminiscent of familiar spring florals.

**STAR-SPANGLED SCENTED SOY CANDLE COLLECTION** – An Americana-themed line that features red, white and blue candles with mouthwatering scents inspired by nostalgic summer influences.

### **Lee Seed Company, Inc.**

2242 Hwy. 182  
Inwood, IA 51240  
P: 800-736-6530  
information@soynuts.com • www.soynuts.com

**CANDLES MY WAY** – Soy candle-making kit that is already scented and colored. Heat the kit in the microwave and pour the wax into your own container and set the wicks. Comes with six wicks.

**KETTLE KANDLES** – Kettle Kandles are soybean wax candles available in a variety of scents and kettle designs. Kettles are refillable, so you can enjoy them for many years.

### **Nature's Gifts International, LLC**

2038 Angus Blvd.  
Maryville, TN 37803  
P: 865-690-3183  
info@ngiwax.com • www.ngiwax.com

**ECOSOYA** – Natural soy wax for all varieties of candle manufacturing. Made from 100 percent natural soybeans; longer-, cooler- and cleaner-burning; no soot buildup; made with domestically grown crops; renewable, biodegradable and free from pesticides/herbicides; easy to clean up with soap and hot water; meets FDA and Kosher standards; very stable allowing for long shelf life; not subject to animal testing.

### **Ooohlala of Beverly Hills**

1700 S. Santa Fe Ave., Ste. 108  
Los Angeles, CA 90021  
P: 213-489-0265  
www.ooohlalabath.com

**SCENTED CANDLES** – Our candles are environmentally friendly, made of 100 percent soy wax, and burn soot-free and up to 40 percent longer than traditional petroleum-based candles. Our soy candles come packaged in a beautiful 14-ounce glass jar with a lid.

### **Pacific Coast Candles**

7960 B Soquel Drive, #232  
Aptos, CA 95003  
P: 831-345-8860  
info@soycandles.org • www.SoyCandles.org

**SOY CANDLES** – Our candles are made with 100 percent soy wax along with natural fragrance blends. We specialize in special orders, custom private labeling options and personalized scents.

### **Prairie Glow Soy Candles**

406 S. Lincoln  
Eagle Grove, IA 50533  
P: 888-448-4451  
lcandles@goldfieldaccess.net  
www.lorcandles.com

**SOYBEAN WAX CANDLES** – Soybean wax candles available in a variety of scents and sizes. Available in 5-, 16- and 23-ounce apothecary jars along with votives and tea lights.

### **Quiet Time Candles**

P.O. Box 19722  
Philadelphia, PA 19143  
P: 215-680-6807  
info@quiettimecandles.com  
www.quiettimecandles.com

**SOY CANDLES** – All candles are made of soy wax and offered in a variety of scents, sizes, shapes and colors.

### **Raccoon River Candle Co.**

P.O. Box 504  
Waukeg, IA 50263  
P: 515-978-4322  
sales@raccoonrivercandles.com  
www.raccoonrivercandles.com

**RACCOON RIVER CANDLES** – Hand-poured soy wax candles.

### **Scent of Soy Candles**

P.O. Box 3  
Lyons, GA 30436  
P: 866-478-2051  
customerservice@scentofsoycandles.com  
www.scentofsoycandles.com

**SCENTED SOY CANDLES** – We have a great selection of soy candles available in many scents, and in both 4- and 8-ounce jars.

### **Sister Scensations**

P: 864-525-2740  
sisters@sisterscensations.com  
www.sisterscensations.com

**SOY CANDLES** – Votive, apothecary jars and tea light candles made with 100 percent soy wax scented with essential or fragrance oils. Pillar candles are made with a 100 percent vegetable wax blend.

### **Soyawax**

1029 Third St. S.E.  
Cedar Rapids, IA 52401  
P: 888-511-5177  
soyawax@aol.com • www.soyawax.com

**SOYBEAN WAX CANDLES** – One hundred percent soybean wax candles available in a variety of fragrances and sizes.

### **Soy Basics**

375 Industrial Ave.  
New Hampton, IA 50659  
P: 866-394-6313  
hrausch@soybasics.com • www.soybasics.com

**BEANPOD CANDLES** – Beanpod soybean wax candles available in a variety of fragrances and sizes.

**SOY INSPIRATIONS CANDLES** – Candles made from 100 percent soybean wax available in a variety of fragrances and sizes.

**SOY SCENTSATIONS** – Candles made from 100 percent soybean wax available in a variety of fragrances and sizes.

### **Soy Delites**

5711 Duval St.  
Austin, TX 78752  
P: 512-451-1217  
cbell@grandecom.net • www.soy-delites.com

**SOY CANDLES** – Soy-based candles available in a variety of styles and scents.

### **Swan Creek Candle Co.**

395 West Airport Hwy.  
Swanton, OH 43558  
P: 888-272-2773  
info@swancreekcandle.com  
www.swancreekcandle.com

**AMERICAN SOYBEAN WAX CANDLES** – American Soybean Wax Candles are made with 100 percent American soybeans. These candles are available in a variety of scents and sizes.

### **The Flame Candleworks Company**

2271 120th St.  
Lowden, IA 52255  
P: 877-944-5651  
barkley@fbcom.net • www.soywaxxcandles.com

**SOYBEAN WAX CANDLES** – Candles available in over 80 fragrances. Available in pillars, votives, tea lights, container candles and tapers.

### **Wax on Tap**

17 Old Marlow Rd.  
Gilsum, NH 03448  
P: 603-358-3957  
lynn@waxontap.com • www.waxontap.com

**TRIPLE-SCENTED SOY CANDLES** – Soy candles, votives, tarts and tart warmers made from soybeans that are grown here in the United States. Five- to 26-ounce jars also available.

## CLEANING PRODUCTS AND PAINT STRIPPERS

### BioSpan Technologies Inc.

P.O. Box 4222  
Ballwin, MO 63022  
P: 800-730-8980  
sales@biospantech.com • www.biospantech.com

**GR3690 GRAFFITI REMOVER** – GR3690 Graffiti Remover is formulated to chemically remove pencil, pen, asphalt and other soils from non-porous surfaces. This product is environmentally safe. It may also be used in parts washers as a safe, heavy-duty degreaser/cleaner.

**MG DEGREASER** – MG Degreaser is formulated to remove medium to heavy soils with mechanical cleaning equipment, high/low pressure spray, or manual cleaning. It is USDA-approved Category A-1. It is safe to use on all washable surfaces, including metals, glass, vinyl, plastic, sealed concrete and ceramic tile. Emulsifies tough soils, including most greases and oils. Biodegradable. Safe on metal and plastic. Can be used in high pressure washers. Nonflammable.

### CPC Aeroscience, Inc.

P.O. Box 667770  
Pompano Beach, FL 33066  
P: 800-327-1835  
www.terandstore.com

**100% ORGANIC DEGREASER** – A blend of 100 percent organic solvents that couples the power of citrus with the safety of soy to rapidly cut through tough grease, oil and grime on hard surfaces without the hazards associated with chlorinated solvents or petroleum distillates.

**DEGREASER AND DEODORANT** – Strongest VOC-compliant natural degreaser combining the power of citrus with the safety of soy to control odors as it dissolves grease and grime. Uses an all natural formula that is safe and effective with no toxic fumes; nonacidic, noncaustic and noncorrosive.

### Deveco Corporation

424 Fairview St.  
Belvidere, IL 61008  
P: 815-544-9797  
devecocorp@aol.com  
www.devecocorp.com/products.html

**DEVECO DE-GREASE R** – Soy-, corn- and orange-based degreaser. Ready-to-use spray cleaner. Cuts grease and grime in household and industrial applications.

**DEVECO FLOOR CLEAN R** – Soy-, corn- and orange-based floor cleaner. A concentrated floor cleaner for household as well as industrial applications. Use on sealed floors in your home or use with your floor scrubber machines at work.

### Earth Friendly Products

111 S. Rohlwing Road  
Addison, IL 60601  
P: 800-592-1900  
luke@ecos.com • www.efpproline.com

### ECOS SCENTED LIQUID LAUNDRY DETERGENT –

Unique, hypoallergenic formulation is strong enough to clean work clothes while gently preserving fabric fibers. The ultra-concentrated formulation requires only one ounce for a 25-gallon load. Natural soy-based fabric softeners eliminate the need for a separate softening product and reduce lint-screen buildup.

### SOY-BASED STAINLESS STEEL CLEANER AND

**POLISH** – Soy-Based Stainless Steel Cleaner and Polish is made with 100 percent sustainable, plant-based ingredients that naturally deep clean, polish and protect stainless steel and metal surfaces. It quickly dries to a bright sheen without streaks or oily residue. Neutral pH will not damage surfaces.

### Eco Safety Products, LLC

1524 E. Victory St., Ste. 3  
Phoenix, AZ 85040  
P: 602-305-9397  
sales@ecosafetyproducts.com  
www.ecosafetyproducts.com

**SOYGREEN 6000 PAINT AND ADHESIVE STRIPPER** – A biobased, EPA DfE-approved safety solvent made from soy esters. High-viscosity formula for vertical and horizontal applications used for the safe removal of oils, paint and adhesives.

### SOYGREEN ENVIROCLEAR LEAD PAINT ENVIRONMENTAL REMEDIATION SOLUTION –

A biobased, EPA DfE-approved safety solvent made from soy esters designed to remove lead paint and other tough coatings.

### SOYGREEN POLYSTRIPPER POLYURETHANE COATING STRIPPER –

A biobased, EPA DfE-approved safety solvent made from soy esters. High-viscosity formula for vertical and horizontal applications for tough polyurethanes, sealers, paints, adhesives and more.

### SOYGREEN STAINLESS STEEL CLEANER AND POLISH –

A biobased, EPA DfE-approved stainless steel cleaner that cleans and provides a beautiful polished shine with a protective stain barrier.

### Franmar Chemical, Inc.

P.O. Box 5565  
Bloomington, IL 61702  
P: 309-828-2900  
franmar@franmar.com • www.franmar.com

**EMERGE** – Cleans hard surfaces, parts and tools. Removes dirt and grime easily. Ideal for surface cleanups.

**ICKEE STICKEE UNSTUCK** – Removes graffiti, paint, inks, markers – even tar – from almost any hard surface. Cleans up with water.

**SOY GEL** – Professional paint stripper made with soy. Ideal for wood, concrete and metal. Removes lead-based, enamel and latex paints, urethanes and polyurethanes. Odorless and cleans up with water.

**SOY STRIP** – Ideal for marine coatings, such as anti-fouling paints, varnishes, urethanes and enamels. Readily biodegradable and recyclable. Nontoxic and won't harm aquatic life.

**Gemtek Products, LLC**

3808 N. 28th Ave.

Phoenix, AZ 85017

P: 602-265-8586

info@gemtek.com • www.biobased.com

**AA-ALL-PURPOSE CLEANER** – Utilizes aqueous-based surfactant technology. Ideal for all types of cleaning applications and surfaces.

**AA-CARPET AND UPHOLSTERY SHAMPOO** – For warm-water extraction cleaning or machine washing. Simply add to cleaning solution reservoir as required, not to exceed 10 percent of volume. Does not contain fragrances, colorant, builders, reagents, sulfonics, phosphates, urea, chlorine or aldehydes.

**AA-DUSTROY ANTI-ALLERGEN READY-TO-USE**

**SPRAY** – Works on contact to neutralize protein allergens. Application will not harm washable carpet or upholstery fabrics. Effect will generally last for several weeks or until rewashing. May be applied to all surfaces that are washable.

**AA-FILTER WASH** – Spray or dip-applied to air filters, this product will neutralize existing airborne protein allergens on contact. Monthly reapplication will ensure improved particulate catch.

**AA-FRUIT AND VEGETABLE WASH** – Designed specifically to safely remove pesticides and neutralize allergens on delicate fruit and vegetable surfaces. No fragrances, colorants, builders or reagents are added.

**AA-HAND DISHWASHING LIQUID** – Excellent foaming liquid with improved grease-fighting performance without fragrances, caustics, toxic substances, phenols, terpenes, glycol ethers or traditional reagents.

**AA-LAUNDRY DETERGENT** – Use with other concentrated liquid laundry detergent to neutralize allergens in washable fabrics.

**AA-LAUNDRY STAIN REMOVER** – A proven surfactant for loosening most organic stains, including blood, grass, chocolate, marker, greases and fruit juice.

**AA-MOLD AND MILDEW CLEANER** – Effectively removes mold, mildew and fungus from ceramic tile and grout surfaces without bleach or caustics. Continued use may effectively slow the regrowth of these microorganisms by thoroughly cleaning the surface of organic soils.

**EZ SOLV** – A non-water-miscible, non-evaporative solvent ideal for removing adhesives, epoxy, silicone, dried lubricants and fuels, paint graffiti, most waxes, urethane sealants, latex and acrylic paints, indelible markers and most stains in concrete and stone.

**SC-2000 ALL-PURPOSE CLEANER** – Ideal for all types of cleaning applications and surfaces.

**SC-FRUIT AND VEGETABLE WASH** – Not a pesticide or germicide. Designed to remove petroleum hydrocarbon and other toxic chemicals and environmental soils applied during the growing season and post-harvest handling. Also used for process equipment cleaning at 0.5 percent to 1 percent of solution concentration.

**SC-GRAFFITI, TAR AND GUM REMOVER** –

Cuts through graffiti, tar and gum to produce clean surfaces.

**SC-GREASE TRAP AND DRAIN CLEANER** – Leaves drainpipes clean of accumulated buildup, eliminates odor and cuts buildup in grease traps.

**SC-KITCHEN EXHAUST HOOD AND FILTER**

**CLEANER** – A low-sudsing, highly concentrated, non-ionic surfactant system that removes the toughest kitchen soils, such as burned-on fats, without harming the cleaning surface or kitchen equipment.

**SC-LAUNDRY STAIN REMOVER** – Based on the powerful cleaning performance of colloidal micelles, SC-Laundry Stain Remover gently solubilizes fats, greases, oils, lipids, proteins and sugars, leaving fabrics soft, clean and odor-free without any harsh toxic chemicals.

**SC-MAGIC PAN** – A hand dishwashing liquid.

**SC-MOLD AND MILDEW CLEANER** – Effectively cleans algae, mildew, fungus and related spore forms and associated wastes. SC-Mold and Mildew Cleaner does not contain bleaches or sanitizers and is safe to use on walls, tile, grout, soffits and areas not regularly exposed to rain or water rinse.

**SC-MORE THAN GLASS CLEANER** – For glass, paint, rubber, vinyl and acrylic finishes, plastic laminate surfaces, ceramic tile, porcelain tubs and sinks, bright metals and chrome. SC-More Than Glass Cleaner contains no ammonia or other toxic volatiles.

**SC-MULTISURFACE CLEANER** – All-purpose, ready-to-use cleaner for both indoors and outdoors. SC-MultiSurface Cleaner is readily biodegradable, highly filterable and reusable.

**SC-OVEN AND GRILL CLEANER** – A heavy-duty cleaner that cuts through baked-on foods and grease without producing toxic fumes or chemicals. Its penetrating formula works on warm surfaces and will tolerate tremendous soil loads.

**SC-PREMIUM LAUNDRY DETERGENT** – Based on the powerful cleaning performance of colloidal micelles, SC-Premium Laundry Detergent gently solubilizes fats, greases, oils, lipids, proteins and sugars, leaving fabrics soft, clean and odor-free without any harsh toxic chemicals.

**SC-STAINLESS STEEL CLEANER** – Heavy-duty stainless steel all-purpose cleaner that leaves a high-gloss sheen without damaging surfaces. SC-Stainless Steel Cleaner does not contain petroleum distillates or other toxic solvents, and dries to a clear gloss without yellowing or heavy fragrances.

**SUPERSOLVE** – Plant-based solvent that removes inorganic soils such as silicones, polymers, synthetic lubricants, brake fluids, synthetic engine oils, lithium greases, graffiti, paints, markers, dyes, cutting oils, photo-resistant coatings and certain adhesives.

**IMET Corp.**  
23205 Mercantile Rd.  
Cleveland, OH 44122  
P: 216-233-5486  
mgencer@imet.net • www.imet.net

**SOY-BASED PAINT STRIPPERS** – Paint strippers for use on a variety of surfaces.

**Interchem Environmental, Inc.**  
8690 Woodland Terrace  
Shawnee Mission, KS 66220  
P: 913-422-0051  
aeclid@kc.rr.com

**SOYCLEAN BAR-B-Q GRILL CLEANER** – Removes char, grease and burned barbecue residue from charcoal, gas or electric grills. It comes in 10-ounce aerosol cans and is great for commercial use in restaurants.

**SOYCLEAN DRIVEWAY, SIDEWALK, AND PATIO CLEANER** – Readily biodegradable formula. Effectively cleans concrete, brick or rock surfaces. It removes grease, tar, oil stains and dirt, and is ideal for use in homes, workshops or automotive repair shops.

**SOYCLEAN GRAFFITI REMOVER** – Soy-based product used to remove graffiti from a variety of surfaces.

**SOYCLEAN HERBICIDE STAIN REMOVER** – Soy-Clean Herbicide Stain Remover works on herbicides, tar, oil and grease. Low in VOCs, Soy-Clean is environmentally friendly. It easily cleans up with soap and water.

**SOYCLEAN PAINT STRIPPER** – SoyClean Paint Stripper is a natural, soy-based, nontoxic product for effective removal of paint, shellac, varnish and acrylic lacquer from furniture, auto, marine, and most wood and metal surfaces.

**Iosso Products**  
1485 Lively Blvd.  
Elk Grove, IL 60007  
P: 888-747-4332  
iossoproducts@iosso.com • www.iosso.com

**IOSSO GUN OIL** – Helps to loosen and remove fouling and molybdenum disulfide, general dirt, grease and oil. Recommended for use before and after routine cleaning. Inhibits corrosion, also works to lubricate parts. No petrochemical distillates, silicon or ammonia.

**IOSSO METAL POLISH** – Removes oxidation, tarnish, surface rust, water-spots and stains, calcined deposits, tars and oils and grease and even removes graffiti from many surfaces without scratching or dulling. Use on all metals, fiberglass, plexiglas, hard plastics and painted surfaces. Made from natural plant extracts, it is biodegradable, low VOC, low flammability and contains no petroleum distillates.

**IOSSO SAFE-T-SOLVE** – This tough, fast-acting cleaner is water-based, non-petroleum and biodegradable and has a high flash point. Low VOCs with no EPA registration required. Removes heavy grease and oil, adhesives, glue, inks and marker. Safe-T-Solve penetrates and lifts preservatives, accumulated cutting fluids, petroleum residues, road tar, graffiti, chewing gum and more.

**KleenTec**  
1212 Sykes St.  
Albert Lea, MN 56007  
P: 800-435-5336  
sberven@fountainindustries.com  
www.kleentec.com

**DEGREASOL WATER-BASED PARTS CLEANING SOLUTION** – Formulated from corn and soybean byproducts. For use in all degreasing applications.

**McMaster-Carr Supply Company**  
6100 Fulton Industrial Blvd.  
Atlanta, GA 30336  
P: 404-346-7000  
www.mcmaster.com

**SOYBEAN-BASED CLEANER/DEGREASER** – Get tough on dirt without being harsh on the environment. All-natural, soybean-based cleaner has no solvents or phosphates. Removes oils, grease, wax, paint, tar and more. Contains rust inhibitors to prevent flash rusting. Nonflammable, nonabrasive and readily biodegradable.

**Mr. Good Chem**  
3909 N. Washington  
Westmont, IL 60559  
P: 800-505-5176  
mrgoodchem@aol.com • www.mrgoodchem.com

**MR. GOOD CHEM GRAFFITI REMOVER** – This unique formulation contains natural and readily biodegradable ingredients that remove paint, inks, crayons, markers and asphalt tar from a variety of surfaces, including brick, stone, wood, metal and cement. Formulated for use on buses, trains and racquetball courts. Comes in a 14-ounce spray can.

**TUFF TOWELS** – Easy-to-use disposable wipes infused with Mr. Good Chem Graffiti Remover. Formulated for use on buses, trains and racquetball courts.

### **Nutek, LLC**

33 River Street  
Chagrin Falls, OH 44022  
P: 888-688-3548  
karen@betagroup.us  
www.nutekformulations.com

**GAS OFF HAND CLEANING WIPES** – Gas Off Hand Cleaning Wipes are heavy-duty, fresh-smelling hand wipes that are the perfect product for sticky, smelly hands. One towelette provides the perfect amount of cleaner to destabilize the gasoline odor that comes from overpumping when filling up your tank.

**GRIME OFF HEAVY DUTY CLEANING WIPES** – Grime Off wipes are heavy-duty towelettes pre-moistened with a multipurpose cleaning solution. Gentle on the hands while cleaning tools and grimy surfaces. These wipes are made of long-wearing, thick biodegradable material. One wipe can handle cleaning four filthy tires.

**SIMPLY SOY LUBRICATING AND CLEANING WIPES** – Simply Soy wipes are heavy-duty, single-use, individually packed biodegradable wipes. Tough and green, one wipe can clean four tires. This product is certified for use in food environments NSF H(1) and H(2). Designed for applications that demand 100 percent biodegradability.

### **Orison Marketing**

P.O. Box 5198  
Abilene, TX 79608  
P: 325-692-1135  
info@orisonllc.com • www.orisonmarketing.com

**E-Z SAFE SOLUTIONS ALL-PURPOSE CLEANER** – A popular concentrate that offers the user versatility in purchasing power while still providing a concentrated all-purpose cleaner.

**SOYPOWER PAINT STRIPPER** – A soy-based stripper that is an environmentally formulated product that loosens and removes varnish, lacquers and latex or alkyd paints from furniture and other hard surfaces. Biodegradable, nontoxic and nonflammable.

### **Phase III, Inc.**

916 E. Baseline Rd., Ste. 101  
Mesa, AZ 85204  
P: 480-503-2847  
sales@phaseiii.com • www.phaseiii.com

**GRII PAINT AND ADHESIVE REMOVER** – An earth-friendly, biodegradable industrial solution containing no petroleum distillates. Removes panel adhesives, contact cement, label adhesive, automotive interweld, expanding foam sealant, varnish, permanent marker, paint, wood stain, fingernail polish and inks.

### **Renewable Energy Group**

416 S. Bell Ave.; P.O. Box 888  
Ames, IA 50010  
P: 888-734-8686  
www.regfuel.com

**SOYPOWER GRAFFITI REMOVER** – A natural soy-based, nontoxic product for effective removal of graffiti and paint from almost any surface.

### **Renewable Lubricants, Inc.**

P.O. Box 474  
Hartville, OH 44632-0474  
P: 330-877-9982  
info@renewablelube.com  
www.renewablelube.com

**BIO-BLAST PENETRANT (LOW SURFACE TENSION)** – A specially formulated, biodegradable, fast-acting penetrant that blows away rust and dirt. Bio-Blast's patented composition of additives and bio-solvents provides a fast-penetrating catalyst that is non-staining to ferrous and non-ferrous metals.

**BIO-SOY ORANGE ALL-PURPOSE DEGREASER/CLEANER** – Bio-Soy Orange is a highly concentrated, industrial degreaser that removes and cleans surfaces of stubborn stains, greases and oily dirt fast.

### **Restore Products**

79 13th Ave. N.E., Suite 209  
Minneapolis, MN 55413  
P: 612-331-5979  
contact@restoreproducts.com  
www.restoreproducts.com

**RESTORE HOUSEHOLD CLEANING PRODUCTS** – The Restore line includes biobased products such as laundry detergents, dish soaps and household cleaners. These products utilize soybean oil-based surfactants, citrus-based solvents and natural enzymes.

### **Rochester Midland Corporation**

333 Hollenbeck St.  
Rochester, NY 14621  
P: 800-836-7627  
www.rochestermidland.com

**NATURAL SHINE** – Natural Shine is a biobased stainless steel cleaner that is safe for the environment and the people that use it.

### **SoyClean**

123 North Orchard  
Brooklyn, IA 52211  
P: 888-606-9559  
kurt@soyclean.biz • www.soyclean.biz

**ADHESIVE AND MASTIC REMOVER** – A natural soy-based, nontoxic product for effective removal of adhesives – from tape to black mastic – from almost any surface.

**ALL-PURPOSE CLEANER** – Cleans any surface not harmed by water. Outperforms traditional, toxic, petrochemical-based cleaners.

**BAR-B-Q AND GRILL CLEANER** – Effective for cleaning barbecue cookers, smokers, grills, stoves, utensils, pots and pans. Softens and loosens the soiled surfaces for removal of char, grease and burnt residue. Low volatility with no hazardous vapors or fumes. Soap and water cleanup. USDA-approved for use in meat processing facilities, restaurants, delis and cafeterias.

**BATHROOM, TUB AND TILE CLEANER** – Cleans and removes soap scum, lime, scale and body oil deposits from shower walls and doors, sinks, ceramic tile, vinyl, porcelain and stainless steel, without toxic fumes.

**DRIVEWAY, SIDEWALK AND PATIO CLEANER** – A natural soy-based, nontoxic product for effective cleaning of concrete, brick or stone. Removes grease, oil, tar and dirt. Driveway, Sidewalk and Patio Cleaner is also a nontoxic shop floor cleaner and nontoxic concrete floor cleaner.

**DRY ERASE BOARD CLEANER** – A natural soy-based, nontoxic product that removes all colors of dry erase markers from white boards. Removes shadow tracings; tape mastic; ghosting; and stubborn, hard-to-remove markings. Deep cleans the surface and restores like new.

**GRAFFITI REMOVER** – A natural soy-based, nontoxic product for effective removal of graffiti, inks, magic marker and paint, including hard-to-remove silver and black, from almost any surface. Rinses away with water.

**HEAVY-DUTY DEGREASER AND CLEANER** – Removes automotive, industrial and kitchen soils/oils instantly. Works in both hot and cold water. Replaces toxic, butyl-based cleaners. Inhibits corrosion to metal and has multiple uses.

**HEAVY-DUTY HAND CLEANER** – Made from corn and soybeans. Removes oil, grease, grime and even paint without drying out skin. Contains vitamin E. Environmentally safe! Clean, orange scent.

**PAINT STRIPPER** – A natural soy-based, nontoxic product for effective removal of latex, lead- or oil-based paint from almost any surface.

### **SoySafe Products, Inc.**

20 N. Lincoln St.  
Batavia, IL 60510  
P: 866-359-9401  
mjohanson@soysafe.com • www.soysafe.com

**ADHESIVE MASTIC REMOVER** – Removes all types of adhesives from most surfaces. Effective and safe to remove any residue from labels, stickers, decals, grease, crayons, shoe polish, floor mastic and asbestos-based mastic.

**ALL-PURPOSE CLEANER** – Nontoxic superconcentrated cleaner for walls, floors and windows. Saves energy, works well in cold water and never needs rinsing.

**BASIN, TUB AND TILE CLEANER** – Cleans and removes soap scum, lime scale and body oil deposits from bath and shower stalls, walls, doors, sinks, ceramic tile, fiberglass, vinyl, porcelain and stainless steel. Deodorizes as it cleans.

**CLINGING TOILET BOWL CLEANER** – Cleans, de-scales and makes porcelain fixtures shine. Pleasant smelling and no noxious fumes. Nontoxic and biodegradable. Contains no abrasives, plastic thickeners, butyl ether, ammonia, chlorine or phosphates.

**DRAIN AND SEPTIC CLEANER** – Removes odors by digesting, eliminating the cause of odor rather than masking it. Maintains drains and liquefies blockages and buildups in pipes. Cleans organic stains, and pleasant fragrance leaves fresh scent while enzymes are at work.

**GRAFFITI REMOVER** – Removes spray paint, even silver and black, enamel paint, permanent marker and all types of ink safely. Works on concrete, metal, glass, aluminum siding and most hard surfaces.

**HEAVY-DUTY HAND CLEANER** – Contains vitamin E and has a clean citrus scent. It is nontoxic and biodegradable and moisturizes as it cleans. No pumice in cleaner.

**OVEN AND GRILL CLEANER** – Softens and loosens the soiled surfaces for removal of char, grease and burnt residue from barbecue cookers, smokers, grills, stoves, utensils, pots and pans. Soap and water cleanup.

**PAINT STRIPPER** – Removes latex, oil-based and lead-based paint, even black and silver. Effective on many surfaces, including wood, metal, concrete, glass, siding, furniture, brick and more. Great for cleaning spray equipment, brushes and more.

**SPRAY AND WIPE** – Cleans, degreases and deodorizes in one application. Breaks down oils and grease, without allowing them to reattach to surface being cleared. Spray and Wipe is noncorrosive and safe for use on glass, plastic and aluminum.

**WHITE BOARD CLEANER AND RESTORER** – Cleans and restores white board finish and removes old dry marker ink. Keeps boards looking like new. Easy to use and safe even with children present.

### **SoySolv**

6154 N. CR 33  
Tiffin, OH 44883  
P: 800-231-4274  
steve@soysolv.com • www.soysolv.com

**GRAFFITI REMOVER** – Formulated using the latest patent pending soy/corn solvent technology. Graffiti Remover is proven to be a safe, effective and powerful product for use in a variety of applications. A safer method of removing graffiti with water rinsability.

**SOYSOLV** – An environmentally safe, industrial-strength solvent made from domestically grown soybeans.

**SOYSOLV II** – SoySolv II is a highly effective, concentrated, all-purpose degreaser and cleaner specially formulated for use in applications where rinsability is crucial.

**SOYSOLV II PLUS** – Formulated for use in applications where rinsability is critical, SoySolv II Plus is tested and proven to be a safe, effective and powerful product for use in many industries.

#### **Soy Technologies, LLC**

1050 Elizabeth Drive  
Nicholasville, KY 40356  
P: 859-881-1200  
rfrees@soytek.com • www.soytek.com

#### **SHAKE 'N SHINE AEROSOL WATER-BASED STAINLESS STEEL CLEANER DEGREASER AND POLISH**

– Shake 'n Shine Aerosol Water-Based Stainless Steel Cleaner Degreaser and Polish is a revolutionary new soy-based solvent that cleans, degreases and polishes stainless steel, aluminum, brass, copper and solvent-resistant laminated plastics. This product leaves a high-gloss, fingerprint-resistant, protective shine.

#### **SOYDERM WATERLESS HAND CLEANER AND CONDITIONER**

– SoyDerm Waterless Hand Cleaner and Conditioner is a unique, fresh-smelling, waterless hand cleaner made from the finest natural ingredients. Patented, biobased, VOC-compliant formulation is a thick, rich and creamy, soy-based lotion that contains grease- and grime-cutting solvents and emulsifiers. SoyDerm will not dry or de-fat skin or cause chapping. Cuts through the toughest grease, tar, oil, lubricants, carbon, tree sap and permanent marker. SoyDerm is available with or without pumice.

#### **SOYFAST ALL-PURPOSE CLEANER**

**CONCENTRATE** – Soy-based, nontoxic, readily biodegradable all-purpose cleaner and degreaser. No butyls, abrasives or strong alkalines. Concentrated for activation with water in different dilutions or ready to use. Performs as an industrial degreaser for industrial, automotive, marine and commercial cleaning tasks. Can be used in mixing stations to remove grease, carbon, oils, lipstick, dirt and grime.

**SOYGREEN 1000** – Biobased, environmentally sound solvent. SoyGreen 1000 is ready to use and nonflammable and replaces many common

terpene or petrochemical-based products for cleaning and degreasing. Applications include carpet pretreatment, automotive and aircraft parts degreasing, engine degreasing, stainless steel cleaning, asphalt release agent, printing press cleanup, paint cleanup, concrete form release, adhesive removal, agricultural degreasing and cleaning.

**SOYGREEN 5000** – Biobased, environmentally sound solvent sold as a ready-to-use product but also as an intermediate solvent for paint thinning and coating applications. This product is near water-white and an excellent additive for paints to achieve regulatory standards.

#### **SOYGREEN ENVIROCLEAR AND ENVIROGEL, PAINT STRIPPER**

– SoyGreen EnviroClear and EnviroGel are the next generation, environmentally safe, user-friendly products for removing paint and chemical resistant coatings. DfE-recognized, biobased, VOC-compliant and nonflammable. EnviroClear and EnviroGel have been specifically formulated to remove multiple layers of oil, latex paints, epoxies, urethanes and chlorinated rubber. Designed for use on a variety of substrates, including wood, brick, stone, plaster, metal, fiberglass, graphite and steel. Use in the marine, automotive and aerospace industries for stripping paint and coatings from exterior surfaces. EnviroClear is designed for use on horizontal surfaces; EnviroGel is designed to cling to vertical surfaces.

**SOYGREEN GRAFFITI REMOVER** – SoyGreen Graffiti Remover for Painted and Unpainted Surfaces and SoyGreen Graffiti Wipes are DfE-recognized, biobased, VOC-compliant and nonflammable. These products quickly and easily remove paint, ink, crayon, permanent marker and adhesive residue from painted surfaces. The lack of odor and ease of use make them ideal for schools, hospitals, public housing and public transportation. These products may harm most plastic surfaces.

#### **SOYGREEN POLYSTRIPPER AND POLYCLEAR PAINT AND POLYURETHANE STRIPPER**

– SoyGreen PolyStripper and PolyClear are cost-effective, DfE-recognized, biobased, VOC-compliant

and nonflammable paint and polyurethane strippers. Specifically formulated, their soy-based formulas have been enhanced with man-made solvents and natural thickeners. Use PolyStripper for vertical surfaces; PolyClear for horizontal surfaces.

**SOYGREEN POWER DEGREASER** – SoyGreen Power Degreaser is a unique soy-based emulsion that offers the cleaning performance and safety of a soy-based degreaser but the cost effectiveness of a water-based cleaner. This formulation successfully mixes soy oil and water into a stable white emulsion ideal for degreasing all types of surfaces. The formulation also is designed to remove paint overspray, magic marker, scuff marks and more.

**SOYGREEN SDG** – Biobased, environmentally sound solvent ideal for fast degreasing and cleaning operations including automotive and aircraft parts degreasing, stainless steel cleaning, printing press cleanup and more. Nonflammable.

**SOYGREEN SG-1000 DEGREASER** – Emulsifiable cleaner and degreaser. DfE-recognized, biobased, VOC-compliant, nonflammable. Safe and effective for removing automotive and kitchen grease and oils. Use on engines, exhaust hoods, concrete floors or any surface not harmed by solvents. May be diluted with water.

**SOYGREEN SG-5000 HD, INK, ADHESIVE, PAINT AND GREASE REMOVER** – Heavy-duty emulsifiable cleaner and degreaser. DfE-recognized, biobased, VOC-compliant and nonflammable. Safe and effective for removing adhesives, paint, grease and oil from any surface not harmed by solvents. Works great in parts washers and spray applications. Spray on, let stand and rinse with water. May be diluted with water up to 15-1. Dries residue-free when diluted or rinsed with water.

**SOYGREEN SG-5000 HD, PAINT, TAR, ADHESIVE AND MASTIC REMOVER** – Heavy-duty emulsifiable cleaner and degreaser. DfE-recognized, biobased, VOC-compliant and nonflammable. Safe and effective for removing adhesives, paint, tar, grease and oil from any surface not harmed by solvents.

Works great in parts washers and spray applications. May be diluted with water.

**SOYGREEN SG-5000 HD, RUBBER TIRE MARK, ADHESIVE, TAR, PAINT AND OIL REMOVER –**

Heavy-duty emulsifiable cleaner and degreaser. DfE-recognized, biobased, VOC-compliant and nonflammable. Safe and effective for removing rubber tire marks, adhesives, paint, tar, grease and oil from any surface not harmed by solvents, works great in parts washers and spray applications. May be diluted with water.

**SOYGREEN SG-6000, CLINGING GEL, DEGREASER FOR VERTICAL SURFACES –**

Clinging gel, heavy-duty cleaner and degreaser. DfE recognized, biobased, VOC-compliant and nonflammable. Safe and effective for removing rubber tire marks, adhesives, paint, tar, grease and oil from any surface not harmed by solvents.

**SOYGREEN SG-6000 CLINGING GEL, PAINT, TAR, ADHESIVE AND MASTIC REMOVER –**

Clinging gel heavy-duty cleaner and degreaser. DfE-recognized, biobased, VOC-compliant and nonflammable. Formulated specifically for vertical surface cleaning. Safe and effective for removing adhesives, paint, tar, grease and oil from any surface not harmed by solvents.

**SOYGREEN STAINLESS STEEL CLEANER, DEGREASER AND POLISH –**

SoyGreen Stainless Steel Cleaner, Degreaser and Polish is a revolutionary new soy-based solvent that cleans, degreases and polishes stainless steel, aluminum, brass, copper and solvent-resistant laminated plastics. This product leaves a high-gloss, fingerprint-resistant, protective shine. SoyGreen Stainless Steel Cleaner is DfE-recognized, biobased, VOC-compliant and nonflammable in all formulations except the solvent-based aerosol. The product is available in 100 percent solvent formulas, dilutable with water, or water-based formulas for stains such as coffee, tea and other water-based soils.

**SPRAY 'N SHINE –** SoyGreen Spray 'n Shine is the water-based version of this chemistry and is ready to use or can be further diluted. SoyGreen Spray 'n Shine is low-VOC, safer than any product on the market today, nonflammable, biobased, biodegradable, contains no petrochemicals, and is recognized by the EPA as an environmentally responsible product.

**WIPE 'N SHINE WATER-BASED STAINLESS STEEL CLEANER, DEGREASER AND POLISH WIPES –**

Wipe 'n Shine Water-Based Stainless Steel Cleaner, Degreaser and Polish Wipes is a revolutionary new soy-based solvent that cleans, degreases and polishes stainless steel, aluminum, brass, copper and solvent-resistant laminated plastics. This product leaves a high-gloss, fingerprint-resistant, protective shine.

**Spartan Chemical Company, Inc.**

1110 Spartan Dr.  
Maumee, OH 43537  
P: 800-537-8990

Websales@spartanchemical.com  
spartanchemical.com/web/webhome.nsf

**BIORENEWABLES INDUSTRIAL DEGREASER –**

BioRenewables Industrial Degreaser is a water-rinsable, industrial-strength degreaser designed to be used in concentrated form. Formulated with new soybean oil technology and boosted with d-limonene, this degreaser tackles the toughest tasks. BioRenewables Industrial Degreaser works in many medium- to heavy-duty cleaning tasks.

**BIORENEWABLES WATERLESS HAND**

**CLEANER –** BioRenewables Waterless Hand Cleaner is formulated with a soybean solvent base to remove heavy-duty soils safely and easily. To enhance deep-cleaning performance, SoyStrong Waterless also contains a blend of surfactants to emulsify the soil. This hand cleaner has a cold-cream consistency; an opaque white color; and a fresh, clean-smelling herbal fragrance.

**BIORENEWABLES WATERLESS PLUS –**

Bio-Renewables Waterless Plus is a heavy-duty waterless hand cleaner with pumice that does not require rinsing. With a powerful soybean oil solvent and a blend of surfactants, BioRenewables Waterless Plus can handle the toughest soils. The new formula also contains aloe vera to help condition the skin, even after multiple washings.

**GRAFFITI REMOVER SAC –** A combination of soybean and corn esters, this efficient solvent blend helps to replace hazardous, toxic and environmentally harmful products in the workplace. A safer solvent alternative to petroleum-based solvents.

**State Industrial Products**

3100 Hamilton Ave.  
Cleveland, OH 44114  
P: 866-747-2229  
smagnani@stateindustrial.com  
www.stateindustrial.com

**GATOR –** Industrial-strength solvent degreaser, drain maintainer and grease remover. Contains a naturally derived soybean-based solvent that quickly eliminates buildup that could clog drains. The water-emulsifiable formula keeps lines free-flowing, eliminating potential maintenance problems. It can be applied as a general cleaner and degreaser or industrial sewage controller. It's also fragrance-free, noncorrosive and nonacidic and is recognized by the EPA's Design for the Environment program.

**NEW ERA –** Industrial-strength degreaser and parts washer cleaning solvent. Environmentally preferred, utilizing a naturally derived soybean-based solvent that dissolves grease safely and effectively. It's fragrance-free, noncorrosive and nonacidic and is recognized by the EPA's Design for the Environment program.

### **SYSCO Corporation**

1390 Enclave Pkwy.  
Houston, TX 77077  
P: 281-584-1793  
coltrell.richard@corp.sysco.com

**SOY-BASED CLEANER/DEGREASER** – Low-VOC, biodegradable and incredible grease-cutting power. Contains no butyl solvent or strong alkalis.

### **Take Off, Inc.**

P.O. Box 122  
Geneseo, IL 61254  
P: 800-765-1822  
takeoff@qconline.com • www.takeoff-paint.com

**TAKE OFF GREEN** – A soy-based paint stripper made with soybeans and corn. Semi-paste varnish and paint remover.

### **Tarksol, Inc.**

3400 Ridge Rd. W.  
Rochester, NY 14626  
P: 585-663-3346  
sales@tarksol.com • www.tarksol.org

**TARKSOL BIOSOY-60** – A general-purpose, heavy-duty cleaning and degreasing solvent. This unique solvent blend is very effective in resin cleanup, degreasing and as a solvent for general-purpose usage.

**TARKSOL SOYSTRIP** – Tarksol SoyStrip is a readily biodegradable, water-rinsable paint stripper and printing press wash that does not affect the ozone layer or contribute to VOCs.

### **The Clean Environment Company**

8609 I St.  
Omaha, NE 68127  
P: 800-266-2353  
envirocycl@aol.com  
www.cleanenvironmentco.com

**C-3 CYCLE-SOLV** – All-purpose solvent for replacement of CFCs. Oily natural citrus and soy solvents combined with aromatic petroleum

solvents. Penetrates rapidly. Controlled evaporation. Use a solvent spotter for carpets, industrial equipment wipe, vapor degreaser, parts wash, rubber burn remover or wherever very hazardous solvents need to be replaced. Readily biodegradable. Nontoxic and free of irritating fumes and vapors. May be filtered and reused.

**C-23 CYCLE-EXTRACTION** – Carpet and upholstery steam and extraction cleaner. Cycle-Extraction cleans, degreases and deodorizes in one application. Replaces powders that can clog lines and affect pumps. Replaces butyl-based cleaners that irritate lungs and do not remove food residues well. May be disposed of into sewer without pH adjustment.

**C-54 GRAFFITI REMOVER** – All-natural soy-solvent ingredients for graffiti removal. Safer for the environment, yet effective for removing most paints.

**N-1 ALL-PURPOSE CLEANER - THE NATURAL** – A naturally derived cleaner made primarily from soybeans, a replenishable natural resource. Cleans any surface not harmed by water. Ideal for use on tile, marble, terrazzo and walls. Rinsing is not needed. Outperforms traditional cleaners, other naturally derived cleaners and homemade products.

**N-2 LAUNDRY DETERGENT AND SOFTENER** – A naturally derived laundry detergent and prespotter made primarily from soy and other replenishable natural resources. Noncaustic to extend fabric life. Outperforms soaps, other naturally derived detergents and homemade products. Nonhazardous, biodegradable, nontoxic and specially formulated to be nonirritating to skin.

**N-3 SOLVENT CLEANER AND SPOT REMOVER** – A naturally derived cleaner made entirely from soy and other replenishable natural resources. Instantly removes chewing gum, tar, grease, makeup, candle wax and adhesives from most surfaces. Use on clothes, furniture, carpet and concrete.

**N-6 HAND DISHWASHING DETERGENT** – A very high-sudsing, 100 percent naturally derived detergent made entirely from renewable natural resources. Use on dishes, pots, pans and fine washables. Outstanding cleaning action even in cold greasy water. Very gentle to skin. Benzene-free, nonhazardous, biodegradable and nontoxic.

**N-7 BASIN, TUB AND TILE CLEANER** – A 100 percent naturally derived cleaner made primarily from soy. Rapidly cleans and removes soap scum, lime, scale, body oils and other deposits from shower walls and doors, sinks, ceramic tile, fiberglass, vinyl, porcelain and stainless steel. Outperforms traditional cleaners. Nonhazardous, biodegradable and nontoxic.

**N-8 CLINGING TOILET BOWL CLEANER** – A naturally derived cleaner made from 100 percent soy and other renewable natural resources. Natural clinging action saves on the amount of product used.

**N-11 FURNITURE PROTECTOR AND POLISH** – A nontoxic, soy-based emulsion that cleans, polishes, protects and restores hard surfaces in one application. Surfaces treated with this will resist resoiling and fingerprints longer than conventional polishes. Safe for use on metal, glass, plastic, aluminum, chrome or any surface not harmed by water.

**N-14 HEAVY-DUTY DEGREASER AND CLEANER** – A moderately alkaline, water-dilutable, heavy-duty degreaser and cleaner containing a perfect balance of natural solvents, wetting agents and alkaline detergents. Removes automotive, industrial and kitchen soils/oils instantly. Works in both hot and cold water. Inhibits corrosion to metal. This multi-purpose cleaner replaces traditional caustic and butyl-based cleaners.

**N-15 SPRAY AND WIPE CLEANER CONCENTRATE** – An alkaline, naturally derived cleaner made primarily from renewable natural resources. Replaces corrosive, caustic and butyl-based cleaners. Outperforms traditional cleaners, other naturally derived cleaners and homemade formulas.

**N-37 CAR AND TRUCK WASH DETERGENT –**

Very-high-sudsing, naturally derived detergent for washing cars and other vehicles. Can be used with high-pressure sprayer.

**N-41 OVEN CLEANER –** A nontoxic, environmentally friendly oven cleaner. Nonfuming. More pleasant to work with than traditional oven cleaners. Product is thickened to adhere to the area to be cleaned. Replaces traditional butyl-based cleaners.

**Twin Chemical, Inc.**

5010 Hickory Hills Dr., Ste. B  
Woodstock, GA 30188  
P: 800-442-4958  
sales@twin-chemicals.com  
www.twin-chemicals.com

**ENVIROSAFE –** Soy-based mastic remover.

**PRONTO GRAFFITI REMOVER –** A soy-based gel that is designed and formulated to remove graffiti from almost any surface. Formulated to be a versatile product, PRONTO Graffiti Remover will cling to vertical surfaces and fill detailed, intricate areas in grooved or carved areas so that paint removal can be complete.

**PRONTO SUPERSOY –** Soy-based paint stripper. Utilizes Twin Chemical's SuperCling technology for better penetration on vertical surfaces. Designed to be environmentally friendly.

**PRONTO SUPERSOY FOR WOOD FLOORS –** Soy-based floor stripper. Environmentally friendly. Designed to easily enter grooves and detail work. Fast-acting and slow-evaporating.

**TAKE-IT-OFF CONCRETE SEALER AND STAIN REMOVER –** A unique product designed to remove coatings and sealers from concrete slabs and surfaces. Take-It-Off will remove most dissipating sealers, floor sealers, wax sealers, acrylic and latex sealers.

**TWIN CHEM AGR –** A unique product designed to remove most carpet adhesives and glues, as well as most linoleum adhesives. Twin Chem AGR will also remove black asphaltic cutback.

**Vertec BioSolvents, Inc.**

1441 Branding Ln., Ste. 100  
Downers Grove, IL 60515  
P: 630-960-0600  
vertecbio@aol.com • www.vertecbiosolvents.com

**VERTEC GOLD –** A patented industrial solvent based on a blend of methyl soyate and corn ethyl lactate.

**Whisk Products, Inc.**

130 Enterprise Dr.  
Wentzville, MO 63385  
P: 636-327-6261  
Whisk@Whiskproducts.com  
www.whiskproducts.com

**WHISKPOWER 290 –** Heavy-duty grit-based soap made from soy and walnuts and is 100 percent biodegradable. The soy ingredients easily dissolve and emulsify grease, oil, ink, carbon, silicone, tar, and many other hard-to-remove soils while leaving the hands clean and the environment safe.

**Zep Manufacturing**

4401 Northside Pkwy., Ste. 700  
Atlanta, GA 30327  
P: 404-352-1680  
www.zep.com

**HEAVY-DUTY SOY DEGREASER –** Formulated with emulsifiers and a biodegradable soy-based solvent, this high-performance product removes heavy grease, tar and oils, yet contains no d-limonene, petroleum or chlorinated solvents.

**SOY INDUSTRIAL HAND CLEANER –**

Environmentally preferred hand cleaner that uses a powerful, yet mild, combination of soy solvents and walnut shell abrasive to loosen tough grime. Apple cinnamon fragrance. Contains no hard petroleum solvents.

**ZEP SOY CLING –** Zep Soy Cling is an aerosol, ready-to-use, low-odor, heavy-duty, gel cleaner and degreaser formulated with biodegradable surfactants, emulsifiers and a natural, organic, biodegradable, soy-based solvent – a renewable resource. Soy Cling was designed as a clinging gel for extended contact time on vertical surfaces. It effectively dissolves heavy soil, grease, oil, tar, most adhesives, tape and decal residues, yet it is completely free of petroleum solvents and ozone-damaging chlorofluorocarbons. Low VOCs.

**ZEP SOY RESPONSE –** Zep Soy Response is a powerful, aerosol degreaser formulated with surfactants, emulsifiers and a biodegradable soy-based solvent – a renewable resource. It contains no d-limonene, petroleum or chlorinated solvents. It quickly and effectively removes heavy grease, tar and oils. Low VOCs.

**ODOR REDUCTION****Gemtek Products, LLC**

3808 N. 28th Ave.  
Phoenix, AZ 85017  
P: 602-265-8586  
info@gemtek.com • www.biobased.com

**SC-ODOR-EX ODOR NEUTRALIZER –** SC-Odor-Ex Odor Neutralizer is ready to use, powerful and nontoxic to people, plants and animals. It destructively eliminates odors on contact without cover-up fragrances.





JUST FOR YOU

## PERSONAL CARE

### **BioSpan Technologies, Inc.**

P.O. Box 4222

Ballwin, MO 63022

P: 800-730-8980

sales@biospantech.com • www.biospantech.com

**HR3700** – Soy-based hand cleaner.

### **Earth Essentials, Inc.**

P.O. Box 40339

Santa Barbara, CA 93140

P: 800-347-5211

info@earthessentials.com • www.earthessentials.com

**ADE CREAMY CLEANSER** – Made from soybean oil.

**ALMOND ALOE FACIAL MOISTURIZER** – Includes soya sterol. Available in lightly scented, fragrance-free and SPF 15.

**APRICOT GENTLE SCRUB CLEAN** – Includes soya sterol.

**APRICOT NIGHT CREAM** – Made with soybean oil.

**BETA GINSENG ANTI-AGING EYE GEL** – Made with hydrolyzed soy proteins.

**BETA GINSENG HYDRATING DAY CREAM** – For dry skin, fights against skin wrinkles, dark circles and sun damage using soy protein.

**FRAGRANCE-FREE CONDITIONER** – Made with hydrolyzed soy proteins.

**HAIR REPAIR CONDITIONER** – Soy protein and beneficial sunscreens protect against further blow dryer and environmental damage.

**MEN'S FACE AND BODY SKIN-CARE BALM** – Made with soya sterol.

**MEN'S HERBAL AFTERSHAVE SKIN SOOTHER** – Made with soya sterol.

### **PLACENTAGEN EYE AND THROAT CREAM** –

Made with soya sterol.

### **Franmar Chemical, Inc.**

P.O. Box 5565

Bloomington, IL 61702

P: 309-828-2900

franmar@franmar.com • www.franmar.com

**HAND SANITIZER** – Blend of soy protein and vitamins, along with aloe, other herbal extracts and corn alcohol. Soothing sanitizer that kills more than 99 percent of germs.

**SERIES 8** – Skin lotion that acts like an invisible glove against ink, grease, glue, wood stain and epoxy resins. Readily biodegradable.

**SOY SCRUB** – Deluxe pump hand cleaner removes ink, stains, grease and oil. Includes fine-ground Missouri pumice for extra cleaning action. No petrochemical or citrus solvents. Gentle on the skin. Deep cleans without abusing skin.

**SOY SMOOTH** – Unique lotion and sunscreen made with soy protein. Natural soy vitamin E and aloe. Minimizes the signs of aging and weathered skin. Year-round use, indoor and outdoor, nongreasy.

### **Gemtek Products, LLC**

3808 N. 28th Ave.

Phoenix, AZ 85017

P: 602-265-8586

info@gemtek.com • www.biobased.com

**AA-ADULT SHAMPOO** – A soy-based shampoo and conditioner without sulfonics, caustics, fragrances, builders or reagents.

**AA-GLYCERIN BATH BAR** – A luxurious bath bar that leaves skin feeling smooth. Thoroughly cleans without caustics, sulfonics or tallow. Contains jojoba oil (vitamin E) and aloe vera. SC-1000 plant-based surfactant.

**AA-HAND AND BODY WASH** – Neutral pH concentrate with no fragrances, caustics, tallow, sulfonics or toxins, provides excellent oil release. Hypoallergenic and includes jojoba oil and aloe vera.

**AA-LIQUID HAND CLEANER** – Safely removes most organic soils without caustics, toxic sanitizers or solvents. Does not irritate the skin. Includes jojoba oil and aloe vera.

**SC-HEAVY-DUTY HAND CLEANER** – Effective for removing tough automotive mechanic soils, but mild enough for children. Contains jojoba and aloe vera.

### **Honeybee Gardens**

1082 Palisades Dr.

Leesport, PA 19533

P: 610-396-9225

sales@honeybeegardens.com

www.honeybeegardens.com

**ALCOHOL-FREE HAIR SPRAY** – A natural, vegetarian hair spray that contains no alcohol to dry hair, no lacquer to coat hair and no propellant to help preserve the ozone layer.

**WHEAT THERAPY CONDITIONER** – A reconditioning moisturizer that detangles, repairs damage, and adds shine. Natural soybean and other grain extracts penetrate all three levels of your hair for maximum moisture retention.

**WHEAT THERAPY SHAMPOO** – A blend of natural plant extracts and proteins that gently and effectively cleanse the hair. Contains soy proteins.

## **InterNatural**

P.O. Box 489  
Twin Lakes, WI 53181  
P: 800-643-4221  
customersupport@internatural.com  
www.internatural.com

### **DERMA E PAPAYA AND SOY MILK**

**CONDITIONER** – The rich moisturizing formula is a blend of natural oils and herbal extracts that help to condition and restore needed moisture and luster to dull, lifeless hair.

### **DERMA E PAPAYA AND SOY MILK FACIAL**

**CLEANER** – A papaya and soymilk foaming facial cleanser for all skin types.

### **DERMA E PAPAYA AND SOY MILK SHAMPOO**

– Derma E Papaya and Soy Milk Shampoo is a gentle daily formula to nourish, strengthen and reclaim natural shine.

### **JASON BODY CARE-PRO-SOY MAX CRÈME**

**AND LUBRICANT** – Pro-Soy Max Crème and Lubricant is an equalizing and balancing cream. Menopause relief.

### **JASON BODY CARE-WOMAN WISE PRO SOY**

**MAX CRÈME** – Woman's health product. Provides a natural way to help comfort and correct imbalances in a woman's body.

### **NATURE'S GATE-BAR SOAP**

– Nature's Gate soy milk fragrance-free French milled soap. One hundred percent pure with no added colors.

### **NATURE'S GATE-FRAGRANCE-FREE**

**DEODORANT** – Nature's Gate organic soymilk, fragrance-free deodorant.

## **Mia Bella's Soy Candles**

P.O. Box 2336  
Gaithersburg, MD 20886  
P: 888-819-8960  
jarcom@bigplanet.com  
www.soycandlesetc.scent-team.com

**BELLA HAND WASH** – Bella Hand Wash is a rich creamy formula that removes dirt and other impurities while adding the protective benefits of soy and white tea extract.

**SOYSATIONAL BELLA BAR** – Soy proteins help repair the skin's natural moisture barrier and aid in holding in the skin's natural moisture.

**SOYSATIONAL BELLA BODY WASH** – Soysational Bella Body Wash is a rich creamy formula that removes dirt and other impurities while adding the protective benefits of soy and white tea extract.

### **Origins**

7601 Trade Port Dr.  
Louisville, KY 40258  
P: 800-674-4467  
www.origins.com

### **BALANCED DIET LIGHTWEIGHT MOISTURE**

**LOTION** – Wheat and soy protein deliver lightweight liquid nourishment where needed to soften skin.

**BALANCING TONIC** – Laminaria de-shines T-zones without stripping or stinging, and soy protein protects moisture levels to prevent parching.

### **BRONZING STICK - SUNNY DISPOSITION**

– Antioxidants pamper and protect along with lecithin and soybean to soften and smooth.

### **CALM TO YOUR SENSES**

– Lavender and vanilla body soufflé. This hydrating body cream moisturizes skin with a luxurious veil of rich soybean oil, olive oil, grapeseed oil and apricot kernel oil.

**GINGER CLOUD** – Ginger-scented body cream that both nourishes and protects skin.

### **GRIN FROM YEAR TO YEAR - FACE FIRMER**

– Firmer made with extracts including soybean and rice bran oils that soften fine lines and make skin look and feel tighter, fitter and smoother.

**HAVE A NICE DAY MOISTURE CREAM** – A face cream that contains ginkgo extract and soybeans.

**ORIGINAL SKIN PRESSED MAKEUP** – Nature's dry-definers, soy and lecithin, keep makeup color and coverage silky smooth, undetectable.

### **PARADISE FOUND BALINESE BODY GLOW**

– This body butter with soybean extract nourishes, softens and smooths the body.

**UNITED STATE BALANCING TONIC** – This tingy cool tonic, rich with soy protein, helps protect moisture levels to prevent parching.

### **YOUTHTOPIA SKIN FIRMING CREAM WITH**

**RHODIOLA** – This face cream empowers skin to rally against the visible signs of aging with soy peptides and other unique formulas.

### **Raccoon River Candle Co.**

P.O. Box 504  
Waukee, IA 50263  
P: 515-978-4322  
sales@raccoonrivercandles.com  
www.raccoonrivercandles.com

**SOY LOTION AND LIP BALM** – Hand-poured soy lotion and soy lip balm.

### **Sephora**

P: 877-SEPHORA  
www.sephora.com

**3-IN-1 UNIVERSAL BRONZER** – This soy- and herbal-infused bronzing powder contains three radiant shades to be combined and swept over the skin to give you that just-in-from-the-sun sheen, any time of year.

**DRAMATIC RADIANCE CREAM** – This cream is formulated with TRF (Tissue Respiratory Factors), essential amino acids, soy protein and antioxidants.

**EVERYTHING CONDITIONER** – Soy protein repairs the damaged hair cuticle to prevent breakage. It also adds volume and thickness.

**OKARA 2 PHASES NO-RINSE CONDITIONER** – Suitable for color-treated, relaxed or permed hair, this conditioner restructures and detangles with one simple treatment.

**PROTEIN REPARATIVE TREATMENT MASK** – An exclusive soy and milk protein complex restores and reinforces hair, preventing future breakage.

**SOY FORMULA BODY CREAM** – This cream is a rich healing cream infused with high percentages of shea butter, avocado oil, mango butter, glycerin and real soy powder.

**SOY FORMULA EYE CREAM** – Soy Eye Cream is a nourishing eye treatment that incorporates the healing benefits of soy to aid in hydrating and firming the fragile eye area, preventing and reducing fine lines and wrinkles.

**SOY FORMULA FACE AND BODY SOAP** – Scented with rose water and green fig extract, this gentle vegetable soap for the body and face is made with soymilk powder, soy oil and glycerin.

**SOY FORMULA FACE CLEANSER** – This is a silky, smooth cleanser that effortlessly melts away makeup while toning the skin, reviving the eyelid area and conditioning the eyelashes in the process.

**SOY FORMULA FACE CREAM** – Easily absorbed soymilk-based cream that can be worn night or day.

**SOY SHAMPOO** – Moisturizing shampoo for normal to dry hair that is formulated to improve the overall texture of the hair. Protein-building soy extract and strengthening ginseng root add rich nutrients while shea butter and evening primrose oil replenish moisture and shine.

**ZIRH CONDITIONER** – Soy protein repairs the damaged hair cuticle to prevent breakage with this conditioner. Brittle, limp hair is back in shape with more volume and thickness.

#### **Soya Systems, Inc.**

10441 Midwest Industrial Blvd.

St. Louis, MO 63132

P: 800-533-9599

soya@soya.com • www.soya.com

**FINISHING SPRAY** – Normal hold. Will not flake. Contains hydrolyzed soy protein. No heavy lacquered finish. Does not leave hair sticky or gummy. Holds in areas of high humidity. Excellent for design touch-ups as spray will not build up. Can be sprayed on damp or dry hair.

**FINISHING SPRAY FIRM** – Firm hold. Will not flake. Contains hydrolyzed soy protein. No heavy lacquered finish. Does not leave hair sticky or gummy. Holds in areas of high humidity. Excellent for design touch-ups as spray will not build up. Can be sprayed on damp or dry hair.

**FORMULA 1 SHAMPOO** – The first in the world to contain hydrolyzed soy protein. Manufactured specifically for the cosmetic industry, soy protein provides nutrients to hair without harmful chemicals or byproducts. Professionally formulated for dry and chemically treated hair.

**FORMULA 2 SHAMPOO** – Formulated for normal to oily scalp and hair. Excellent for chemically treated hair.

**FORMULA 3 SHAMPOO** – Formulated for oily scalp and hair. Makes hair soft, full and manageable. Excellent for chemically treated hair.

**MOISTURIZER** – Formulated from all-natural ingredients. Professionally formulated to add moisture to dry hair with pH balance of 4.5 to 5.5 (the range of healthy hair and scalp). Restores hair's lost emollients, pliability and sheen.

**NEUTRALIZER AND DETANGLER** – Formulated from all-natural ingredients. Removes medication, hair spray, smoke and harsh trace metals. Works instantly. Returns hair to proper pH level. Serves as a sun protector for the hair. Protects against swimming pool chlorine buildup. Releases tangles. Leaves hair soft and manageable. Contains no harmful or coating chemical preservatives.

**PROTEIN RINSE** – Recommended for daily maintenance. Formulated from all-natural ingredients. Replaces amino acids lost through blow drying.

**SOYA GLAZE** – Hairstyling aid and conditioner. Treatment that protects and restores damaged hair. Also adds body to fine hair.

**SOYA SENSATION PERM** – Automatic, self-timing, self-adjusting perm that leaves hair in better condition than before the perm.

**STYLING GEL** – Contains no alcohol, will not flake. Gives fine, limp hair added body. Adds texture, volume and strength. Promotes manageability and shine.

**ULTRA DEEP RECONSTRUCTOR** – Recommended for daily maintenance. Keeps normal hair in perfect condition. For thick to very fine hair.

#### **SoyClean**

123 North Orchard

Brooklyn, IA 52211

P: 888-606-9559

kurt@soyclean.biz • www.soyclean.biz

**NATURAL SOY BIO-CLEAN HEAVY-DUTY HAND CLEANER AND MOISTURIZER** – Made from corn and soybeans. Contains vitamin E. Environmentally safe, clean orange scent.

### **SoyLights**

49524A 150th Ave.  
Scarville, IA 50473  
P: 641-568-3689  
melanie@soylights.com • www.soylights.com

**SOY LIP BALM** – Soothing natural soy lip balm.

**SOY LOTIONS** – Nongreasy, softly scented lotions made from soy.

**SOY SALT SCRUBS** – Fragrant soy salt scrub.

**SOY SOAP** – Natural handmade soy soap.

### **SoySafe Products, Inc.**

20 N. Lincoln St.  
Batavia, IL 60510  
P: 866-359-9401  
mjohanson@soysafe.com • www.soysafe.com

**HEAVY-DUTY HAND CLEANER** – Cleans hands and moisturizes as it cleans. Contains vitamin E, is environmentally safe and contains no pumice.

### **SoySoft, Inc.**

6300 Westwood Ct.  
Edina, MN 55436  
P: 800-668-2262  
SoySoft@aol.com • www.soysoft.com

### **SOYSOFT DAILY MOISTURIZING BODY**

**LOTION** – This ultra-rich lotion helps rebalance and stabilize skin's natural moisture. The emollient lotion is made with naturally expressed soy lipids, aloe vera gel and botanical extracts of chamomile.

### **SOYSOFT DEEP TREATMENT PENETRATING CREAM**

– A soy lipid-based lotion and cream. Soy lipids are naturally expelled, are very high in natural vitamin E, essential fatty acids and lecithin. Deep treatment penetrating cream contains 20 percent soy lipids, which help dry, weathered or sunburned skin.

**SOYSOFT HAND AND BODY LOTION** – This aromatherapy formula lotion restores and maintains skin's healthy look and feel. It contains organic soy lipids from a non-chemical process to help keep skin healthy. Available in a variety of pleasing scents.

**SOYSOFT HAND AND BODY WASH** – This aromatherapy formula body wash moisturizes as it cleans, leaving skin feeling fresh and smooth to the touch. It contains organic soy lipids to help keep skin moisturized. Available in a variety of pleasing scents.

### **Soy Technologies, LLC**

1050 Elizabeth Drive  
Nicholasville, KY 40356  
P: 859-881-1200  
rfrees@soytek.com • www.soytek.com

**SOYDERM WATERLESS HAND CLEANER AND CONDITIONER** – SoyDerm Waterless Hand Cleaner and Conditioner is a unique, fresh-smelling waterless hand cleaner made from the finest natural ingredients. Patented, biobased, VOC-compliant formulation is a thick, rich and creamy soy-based lotion that contains grease- and grime-cutting solvents and emulsifiers. SoyDerm will not dry skin. Cuts through the toughest grease, tar, oil, lubricants, carbon, tree sap and permanent marker. SoyDerm is available with or without pumice.

### **Spartan Chemical Company, Inc.**

1110 Spartan Dr.  
Maumee, OH 43537  
P: 800-537-8990  
websales@spartanchemical.com  
spartanchemical.com/web/webhome.nsf

### **BIORENEWABLES LITE 'N FOAMY**

**SUNFLOWER FRESH** – Lite 'n Foamy Sunflower Fresh is a BioRenewables foaming hand, hair and body wash, formulated with biobased ingredients made from renewable resources. This designer type foaming product was designed to be used with Spartan's Lite 'n Foamy Dispenser. The biobased raw materials used in Lite 'n Foamy

Sunflower Fresh produce a foam that leaves the skin clean and soft after each use. This cutting-edge formulation contains naturally derived actives to form an excellent lather to clean daily soils found on the skin and hair. Lite 'n Foamy Sunflower Fresh contains aloe vera to prevent the skin from drying out. All the ingredients in Sunflower Fresh are safe to the skin and will not contribute to flaking and itching.

### **Steuart Laboratories**

142 S. Main St.  
P.O. Box 306  
Mabel, MN 55954  
P: 877-210-9664  
order@steuartlabs.com • www.steuartlabs.com

**STEUART'S PAIN FORMULA** – A formulation for relieving joint and muscle pain. Provides relief of joint and muscle pain associated with arthritis and injuries. Soy lecithin is used to formulate the liposome base. The liposomes carry the active ingredients through the skin.

### **The Flame Candleworks Company**

2271 120th St.  
Lowden, IA 52255  
P: 877-944-5651  
barkley@fbcom.net • www.soywaxxcandles.com

**BODY LOTIONS** – Soy-based body lotions.





ODDS & ENDS

## MISCELLANEOUS

### Lee Seed Company, Inc.

2242 Hwy. 182  
Inwood, IA 51240  
P: 800-736-6530  
information@soynuts.com • www.soynuts.com

**SUPER SOYNUITS** – Fifteen different varieties of roasted soybeans.

### OSM Inc.

114 Broadway  
Raynham, MA 02767  
P: 888-473-6489  
sales@organicsalesandmarketing.com  
www.osm-inc.com

**ALL-PURPOSE PLANT CUISINE** – Natural fertilizer for home and garden. Produces high-quality, robust plants. Available in 5-pound or 50-pound bags.

**FLOWER CUISINE** – Natural fertilizer for home and garden. Produces high-quality, robust plants. Available in 5-pound or 50-pound bags.

**VEGGIE AND HERB CUISINE** – Natural fertilizer for home and garden. Produces high-quality, robust plants. Available in 5-pound or 50-pound bags.

### South West Trading Company

1920 E. Third St., Ste. 3  
Tempe, AZ 85281  
P: 480-894-1818  
swfiber@cox.net • www.soy silk.com

**SOYCKS** – Socks made with SoySilk fabric.

## ANIMAL CARE

### Gemtek Products, LLC

3808 N. 28th Ave.  
Phoenix, AZ 85017  
P: 602-265-8586  
info@gemtek.com • www.biobased.com

**AA-SHAMPOO FOR DOGS AND CATS** – Mild shampoo that neutralizes protein allergens on contact and helps to eliminate mites, ticks, fleas, flea eggs and soils without fragrance, sulfonics, caustics, builders or reagents.

### Steuart Laboratories

142 S. Main St.  
P.O. Box 306  
Mabel, MN 55954  
P: 877-210-9664  
order@stewartlabs.com • www.stewartlabs.com

**MIRACLE HEAL** – A topical ointment containing allantoin and comfrey that soothes and promotes healing of wounds, abrasions and minor skin irritations, and conditions hooves. Speeds healing and is stable under bandaging.

## NOTES





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